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Cleaning Up: All surplus sewer main materials furnished by the CONTRACTOR, all tools, temporary structures, stones and all other debris shall be removed from the site by the CONTRACTOR. All dirt, rubbish and excess earth from the excavation shall be hauled to a dump provided by the CONTRACTOR and the construction site left clean to the satisfaction of the ENGINEER.

The CONTRACTOR shall be responsible for the condition of the trenches for a period of one year from the date of the final acceptance.

### **3.4 SUPPLEMENTAL FOR PE/PVC PIPE**

The following specifications for the installation of PE/PVC pipe are supplemental to the force main installations specifications.

Storage: Care shall be taken during transportation, handling, storing, and installation to insure that the PE/PVC pipe is not scored, or otherwise abused. Avoid use of cables or hooks without protection, dropping or dragging over rocks, sharp objects or other obstructions, stacking of PE/PVC pipe to a height which would cause excessive deformation of lower pipe.

PE/PVC pipe which is deformed in excess of 5 percent of its internal diameter shall be rejected by the ENGINEER.

PE/PVC pipe which has scratches, gouges, or cuts exceeding 10 percent of the wall thickness shall be rejected by the ENGINEER.

Trench Back Filling: All backfill material shall be free from cinders, ashes, refuse, vegetable or organic material, boulders, rocks, or other material which in the opinion of the ENGINEER is unsuitable.

All trenches shall be back filled by hand, from a minimum of 4 inches below the pipe to 12 inches above the top of pipe, with No. 57 stone placed in layers of 4 to 8 inches and homogeneously compacted to 80-85 percent modified proctor. Back filling material shall be deposited in the trench for its full width on each side of the pipe, fittings, and appurtenances simultaneously.

From 12 inches above the pipe to the grade shown on the drawings or specified herein, the trench shall be back filled by hand or by approved mechanical methods.

### **3.5 WYES, RISERS, AND HOUSE SERVICES**

WYE BRANCHES: The Contractor shall furnish and install where designated herein or directed by the ENGINEER, wye branches of the proper size and type as shown on Standard Detail 02. The wye branches shall be of the same joint, strength and material as the main sewer. In general, branches shall be placed in the main sewer opposite each lot or property to which service shall be extended. Wye branches shall be extended to terminate no less than 13' from a manhole. \_

TRENCH DAMS: All service lines shall have a trench dam installed per Section 3.2C, and conform to Standard Drawing SAS-40.



**RISER PIPE:** Where the cover on the wye branch is in excess of 12'-0" below average ground service, sufficient riser pipe shall be added to terminate (to the nearest even length of riser pipe) at a depth of 10'-0" below the ground surface, provided the property being served will not require additional depth. Method of construction is shown by Standard Detail SAS-03. Deep socket adapters, GPK Products or equal, are required on risers unless laterals are on a 1:1 slope or flatter.

The riser pipe shall be of the same joint, strength and material as the main sewer.

All wye fittings shall be SDR-35 sewer pipe and shall have a two foot (minimum) service extension installed prior to the service being capped and backfill being placed over the mainline lateral sewer

The CONTRACTOR shall provide and install 4" by 4" lumber wye poles at all wye locations as constructed. Wye poles shall extend above existing or proposed grade whichever is higher, a minimum of 4'-0".

A 3' length of 3/4" diameter steel pipe or rod shall be attached to the wye pole 2" below final grade. Cost to be included with various sewer items. Wye Poles to be painted pink. \_

**HOUSE SERVICING:** House services are to be extended from the wye branch specified above and are to terminate as designated on Standard Detail SAS-02.

Services to be extended from main sewers over 10'-0" deep, where the property being served does not require the full depth, may be brought up to grade in the manner described above for riser pipe with payment for all pipe as house service only. Services from main sewers with less than 10'-0" depth will be extended on a straight uniform grade from the main to the point of terminus as indicated by Standard Detail SAS-02. Depths of services at the point of termination will be supplied by the ENGINEER, but in general will be held to a minimum of 8'-0" when the depth of the main permits. Minimum grade for 6 inch house service shall be two (2%) percent. Unless otherwise shown on the plans or directed by the ENGINEER, all house services shall be installed in a trench with a maximum width at the top of the pipe barrel of 24 inches. Preceding specifications for sewer pipe, joints and installation are applicable for all house services. If it becomes necessary to cut a wye into an existing main, no saddles or Fernco coupler can be used on the connection.

### **3.6 INTERCEPTIONS AND CONNECTIONS**

The CONTRACTOR shall provide all labor, tools, material and equipment necessary for intercepting existing sewers and connecting new sewers to existing manholes. This work shall include neatly breaking out existing sewers within new manholes, plugging with concrete, sewers to be abandoned within new and existing manholes, connecting into and reshaping inverts within existing manholes to accommodate the new sewers, and temporarily plugging new sewers, and temporarily plugging new sewers within existing manholes. All plugs and connections shall be done in a workmanlike manner and made watertight. The materials and installation of materials shall be in accordance with the other specifications contained herein.

### **3.7 RIVER CROSSINGS & FLOWING STREAMS \_**

**Description:** The CONTRACTOR shall furnish all labor, materials, and equipment necessary to install the river crossings as shown on the plans.

**General:** It is the intent of the plans and specifications to install the river crossings in such a manner as to protect the sewer from erosion and to restore, as much as practicable, the river banks and bottom to their original condition.

**Sewer Protection.** The sewer will be protected from erosion either by concrete encasement around the pipe or by a concrete slab level with the top of rock above the pipe.

River Bank Restoration: The river banks will be restored by back filling the sewer pipe trench with mechanically compacted earth to the original ground surface. The river banks will be graded, fertilized, and seeded, or protected from erosion immediately following the completion of the crossing. Riprap shall be utilized for bank protection on outside curves in streams and rivers, where directed by the ENGINEER.

River Bottom Restoration: The river bottom trench above the concrete will be back filled with excavated river bottom material.

Construction Procedure: The CONTRACTOR shall use either of the following methods to install the river crossings:

*Option 1:* The CONTRACTOR shall construct an earth embankment from the riverbank to a point beyond the centerline of the river. The slopes of the earth embankment shall be protected from erosion by covering them with 6 mil polyethylene sheeting.

The sheeting shall extend from the river bottoms to an elevation 2 feet above the water level. The sewer pipe shall then be installed in a trench excavated through the embankment. The embankment and material and any excess trench excavation shall be removed to an off-site disposal area.

The same procedure shall be used to install the remainder of the river crossing.

*Option 2:* The CONTRACTOR shall construct a cofferdam of sand bags or inflatable bags, from the riverbank to a point beyond the centerline of the river. The sewer pipe shall then be installed in a trench within the cofferdam. Any excess trench excavation shall be removed to an off-site disposal area. The cofferdam shall then be removed. The same procedure shall be used to install the remainder of the river crossing.

### **3.8 INTERFERENCE WITH TRAFFIC**

Maintaining Traffic: All railroad crossings and certain road and street crossings indicated on the plans shall be accomplished by installing an encasement pipe by boring, tunneling, or jacking in a manner prescribed by the plans and specifications with vehicular traffic maintained at all times. At other locations, the CONTRACTOR may close the street to through traffic for minimum periods of time with proper notice to local occupants of all premises, police and fire protection authorities and other public authorities as applicable. The CONTRACTOR shall so schedule his work that this time is a minimum and shall whenever possible make suitable provisions for access by local residents, school buses, police and fire emergency vehicles, and mail delivery vehicles. The CONTRACTOR shall keep fire hydrants and other public utility valves accessible at all times.

At street or road crossings where the CONTRACTOR is permitted to open cut the sewer trench, the crossings shall be completed, cleaned up, temporary pavement in place, and open to traffic within 12 hours from the time the street or road is closed to through traffic, unless specific approval is received for a longer period.

When it is required that the street or road be closed to traffic, the CONTRACTOR shall furnish, erect and maintain barricades, suitable and sufficient red lights and other lights or reflecting material at the limits of the project, where side streets intersect and at other points of public access to the project.

The CONTRACTOR shall furnish, erect and maintain advance warning signs and barricades on side streets at the first street intersection beyond the one closed by construction indicating "Street Closed, 1 Block Ahead".

The CONTRACTOR shall furnish, erect and maintain detour marking signs on temporary routes. Throughout construction, the CONTRACTOR shall furnish, erect and maintain such lights, signs and barricades as may be required for the protection of any local traffic permitted on the street.

Whenever one-way traffic is established, at least two flagmen shall be used. The flagmen shall be equipped and shall perform their duties according to the standard for flagging traffic contained in the Ohio Manual of Uniform Traffic Control Devices.

All lights, signs, and barricades shall be in accordance with the Ohio Manual of Uniform Traffic Control Devices.

Where the work is performed in the sidewalk or crosswalk area, the CONTRACTOR shall provide lights, barricades, etc., that may be needed for the protection of pedestrian traffic.

If in the opinion of the ENGINEER proper maintenance of traffic facilities and proper provision for traffic control are not being provided and the safety of the public is thus endangered, the ENGINEER may take the necessary steps to place them in proper condition and the cost of such services will be charged to the OWNER.

### **3.9 SANITARY SEWER SERVICE CONNECTIONS**

There shall be no storm or clean water connections to the sanitary sewer i.e. footer drains, downspouts, etc.

Forty-eight (48) hours written notice shall be given prior to the start of any construction.

This notice shall include the name and address of the OWNER, the name of the CONTRACTOR (Sewer Tapper) and the location of the property (street, address and subdivision lot number - do not give lot numbers assigned by realtors unless they coincide with the subdivision lot number). No permit will be issued unless this information is submitted in writing.

All services shall be 6" nominal diameter and shall be laid on an even grade of not less than 2 percent.

Approved materials are as specified Section II of these specifications. All transition connections shall be made with adapters or flexible connections approved by the ENGINEER. Installation shall be in accordance with Sections 3.2A and 3.2B of these specifications.

### **3.10 ENCASEMENT PIPES**

This work shall consist of furnishing and installing an encasement pipe of a sufficient size, minimum size if so stated, to permit the installation of the carrier pipe therein and the encasing of the carrier pipe as shown on the plans or as specified. \_

General: Crossings constructed on the right-of-way of private companies or public agencies shall conform to the requirements and regulations of the respective companies and agencies. The OWNER will acquire the necessary permits and crossing rights from the respective authorities involved. The CONTRACTOR/OWNER shall be responsible for the payment of any costs due to the authority's requirements, of whatever nature, including watchmen and supervision by the authority's forces. Where work under this item involves railroads, the CONTRACTOR shall perform his work in such a manner so as not to interfere with the operation of the railroad and shall save the railroad harmless from any claims resulting from the operations or omissions of the CONTRACTOR. The CONTRACTOR shall perform his work below the track level and shall not obstruct the roadbed of the railroad.

The CONTRACTOR shall, before beginning work on the crossings, submit to the ENGINEER the work schedule and shop drawings together with a description of the methods and materials to be used in constructing the crossing.

The CONTRACTOR shall submit with his proposal evidence to prove to the satisfaction of the ENGINEER that he has had previous experience in this type of work or that he will have a superintendent with the required experience continuously employed on the construction until the crossing work is completed.

Encasement Pipe: The encasement pipe shall meet the requirements of the private or public authority involved. Detailed drawings of the encasement pipe proposed for use shall be submitted to the ENGINEER for approval.

Construction: The crossing shall be accomplished by boring and jacking.

When boring and jacking the encasement pipe, extreme care shall be taken to maintain grade and alignment of the pipe. After the carrier pipe has been installed in the encasement pipe, the backfill shall be tightly tamped around the ends of the encasement pipe, unless otherwise noted.

All shoring, blocking, or other special supports, if required, shall be provided by the CONTRACTOR.

In the event that a boring is started and not completed for some reason, the hole shall be filled with either sand or grout injected under pressure.

### **3.11 TUNNELS**

Description: This work shall consist of excavating for, furnishing and installing a tunnel liner of a sufficient size, minimum size if so stated, to permit the installation of the carrier pipe therein and the encasing of the carrier pipe as shown on the plans or as specified.

General: Tunnels constructed on the right-of-way of private companies or public agencies shall conform to the requirements and regulations of the respective companies and agencies. The OWNER will acquire the necessary permits and crossing rights from the respective authorities involved. The CONTRACTOR shall be responsible for the payment of any costs due to the authority's requirements, of whatever nature, including watchmen and supervision by the authority's forces. Where work under this item involves railroads, the CONTRACTOR shall perform his work in such a manner so as not to interfere with the operation of the railroad and shall save the railroad harmless from any claims resulting from the operations or omissions of the CONTRACTOR. The CONTRACTOR shall perform his work below the track level and shall not obstruct the roadbed of the railroad.

The CONTRACTOR shall, before beginning work on the tunnel, submit to the ENGINEER the work schedule and shop drawings together with a description of the methods and materials to be used in constructing the tunnel. The CONTRACTOR shall submit with his proposal evidence to prove to the satisfaction of the ENGINEER that he has had previous experience in this type of tunneling work or that he will have a superintendent with the required experience continuously employed on the tunnel construction until the tunnel work is completed. \_

Liner Plates: Design and shape of the liner plates shall be such that erection and assembly of the liner plates can be completely and readily performed from inside the tunnel. Plates shall be accurately curved to suit the tunnel cross section, and all dimensions shall be of such size and accuracy that plates of the same curvature will be interchangeable and readily handled in the tunnel.

Design thickness of the liner plates shall be sufficient to support the loads above and around the tunnel, with deflection of the lining ring not exceeding 3 percent of the tunnel diameter. Minimum thickness shall be 3/16 inch. The liner plates shall also meet the requirements of the private or public authority involved.

Detailed drawings of the liner plates proposed for use shall be submitted to the ENGINEER for approval. Bolts and nuts provided shall be coarse threads of free fit for ease in assembly. Bolts shall be of proper size for the thickness of liner plates used.

Installation of Liner Plates: Liner plates shall be installed to the proper alignment and grade as shown on the plans. Care shall be taken to avoid loss of ground beyond the tunnel lining, and to assure bearing against the ground all around the tunnel. Where excessive amounts of ground are removed, the space between the liner plates and ground surface shall be back filled or packed with hay and afterwards consolidated by means of grouting.

The excavation shall be carefully done to avoid loss of ground as noted heretofore. In unstable ground, the face of the tunnel shall be supported by means of breast boards removed individually and advanced as the face of the excavation is mined down and liner plates installed. In running of raveling ground where the material will not remain in place long enough to excavate space for liner plates, wood splicing boards, shields or other methods suggested and approved by the ENGINEER may be used. Such approval, however, shall not relieve the CONTRACTOR of responsibility for the safe and rapid prosecution of the work.

Pressure Grouting: The space remaining outside the liner plates shall be grouted under pressure through grout holes provided in the tunnel periphery longitudinal spacing of the holes shall be at a maximum spacing of five(5) feet. The pressure grouting shall preferably begin in the lower quadrants of the tunnel with the upper holes being open and proceed upward simultaneously on each side of the tunnel until the voids are filled.

The pressure shall be such that it will not cause distortion of the liner plates. Grout stops shall be provided at the ends of the tunnel to allow pressure grouting for the full length of the tunnel. The sand-cement grout shall have a ratio of 6:1. \_

Fill Material: After the sewer has been installed inside the tunnel, the space remaining between the sewer and the tunnel liner shall be completely filled with grout having a sand-cement ratio of 5:1 or concrete containing a minimum of 4.5 bags of cement per cubic yard. \_

Type of Liner Plate: The liner plates shall be provided with flanges with bolt holes in both sides and both ends for attaching adjacent plates. The corners of the plates shall be practically square to prevent inflow of material through openings between flanges when the plates are bolted together.

### **3.12 EXISTING UTILITIES AND STRUCTURES**

Where existing utilities and structures are indicated as being in the line of the proposed improvement, the CONTRACTOR shall expose them, as directed by the ENGINEER. This work is to be done sufficiently in advance of the construction operations to permit adjustments in line or grade, if required, to eliminate conflicts. Existing pipes or conduits crossing the trench, or otherwise exposed shall be adequately braced and supported to prevent trench settlement from disrupting the line or grade of the pipe or conduit, all in accordance with the directions of the ENGINEER. Utility services broken or damaged shall be repaired at once to avoid inconvenience to customers. Storm sewers shall not be interrupted overnight. Temporary arrangements, as approved by the ENGINEER, may be used until any damaged items can be permanently repaired. All items damaged or destroyed by construction and subsequently repaired must be properly maintained by the CONTRACTOR.

Where it is necessary to relocate an existing utility or structure, the work shall be done in such a manner as is necessary to restore it to a condition equal to that of the original facility. No such relocation shall be done until approval is received from the authority responsible for the utility or structure being changed.

### **3.13 STUBS AND PLUGS FOR FUTURE CONNECTION**

WHERE REQUIRED BY THE ENGINEER, stubs and plugs shall be provided for future service to non-sewer areas. The maximum length of stubs and plugs shall be 5'.

## **SECTION IV**

### *Sewer Testing*

#### **4.1 GRAVITY SEWERS**

The CONTRACTOR shall be required to conduct tests to determine that it is watertight of the sewer when completed. The tests shall be observed by the ENGINEER, but the CONTRACTOR shall furnish all labor, equipment and materials, required in connection therewith.

##### **Sanitary Sewer Leakage Testing**

All sanitary sewer lines, including service connections, shall be substantially watertight and shall be tested for excessive leakage upon completion and before connections are made to the service by others.

For gravity flow sewers, the sewer shall be subjected to exfiltration testing, by the ASTM F1417 OR UNI-B-6 (low pressure air) test method regardless of pipe material.

The requirements set forth for maximum leakage shall be met as a condition for acceptance of the sewer section represented by the test. All testing shall be performed by the Contractor without any direct compensation being made therefore, and the Contractor shall furnish all necessary equipment and materials including plugs as required.

The time of duration permitted for the above pressure drop shall be determined by the Uni-B-6 tables or the ASTM F1417 tables. (Gravity Sewer Lines)

All manholes are to be vacuum tested in accordance with ASTM C-1244 (10 States Standards).

It is understood that each section, as above described, must be tested and determined by the ENGINEER to conform to this paragraph before such section is accepted by the ENGINEER. It is further understood that, if the leakage does not come within the limits specified, the CONTRACTOR will be required to do such work as may be necessary in order to insure conformance even to the extent of reconstructing the defective section or sections.

When P.V.C. or A.B.S. pipe is used, a deflection test shall be performed. Pipe deflection shall not exceed 5%. All installed pipe shall be tested for deflection sixty (60) days or more after the trench has been back filled to finish grade. The method of testing shall be subject to the approval of the ENGINEER. If rigid balls or mandrels are used to test the pipe deflection, no mechanical pulling devices shall be used. Any lines which fail the test must be repaired and re-tested.

Smoke and dye testing shall be performed on all lateral sewers constructed to new or existing houses if so required by the ENGINEER.

#### **4.2 FORCE MAINS**

Hydrostatic Tests: After the pipe has been laid and back filled, all newly laid pipe, or any valve section thereof, shall be subjected to a hydrostatic pressure and leakage test.

Each valve section of pipe shall be slowly filled with water and the specified test pressure shall be applied by means of a pump connected to the pipe in a manner satisfactory to the ENGINEER. The CONTRACTOR shall furnish the pump, pipe connections, and all other necessary apparatus and assistance to conduct the test. Gauges for the test shall be furnished by the CONTRACTOR or by the OWNER, at the OWNER'S option. The pipe shall be tested in maximum lengths of 5,000 feet.

Before applying the specified test pressure, all air shall be expelled from the pipe. The duration of each pressure and leakage test shall be two hours. During the test, the main shall be subjected to a hydrostatic pressure of 150 lbs. per square inch at the lowest elevation.

Leakage is defined as the quantity of water to be supplied into the newly laid pipe, or any valve section thereof, necessary to maintain the specified leakage test pressure after the pipe has been filled with water and the air expelled.

No pipe installation will be accepted until the leakage is not in excess of 10.48 gallons per inch diameter per mile of pipe per 24 hours. Should any test of pipe laid disclose leakage greater than that specified, the CONTRACTOR shall at his own expense locate and repair the defective joints, pipes, fittings, or the like until the leakage is within the specified allowance, and the line again tested until proven satisfactory to the ENGINEER.

The formula  $L=(SD(P^5))/148000$  determines allowable leakage per hour, in gallons.

L= Allowable Leakage

S = Length of line in feet

D = Diameter of Pipe in inches

P = Test Pressure of Pipe ( Formula uses square root of pressure.)

### **4.3 SEWER ACCEPTANCE POLICY**

Test Period: After the completion and successful operation of the Project or such part thereof for a period of ten days by the CONTRACTOR, the CITY shall have the right to take full charge and control thereof and operate the same for a period of 30 days before conditional acceptance. During the above ten day period, the CONTRACTOR shall furnish all necessary fuel, oil, light, power and attendance. The ten day successful operation shall constitute substantial completion.

Defects: If within the 10 (ten) day test period specified above, and any defects appear in the work, materials, apparatus, workmanship, or subsidence of the PROJECT or failure in the operation or performance of any part thereof of guarantee required hereunder due to the failure, neglect or refusal of the CONTRACTOR to comply with the terms and provisions of these specifications for the work, such defect or failure shall be repaired, restored, corrected or made good to the satisfaction of, and without cost to, the CITY. All engineering, inspection, legal and other costs and expense to the CITY occasioned by or resulting from such defect or failure shall be paid by the CONTRACTOR or DEVELOPER or OWNER upon demand by the CITY.

Conditional Acceptance: At the expiration of the 30 day test period provided for above, the CONTRACTOR having fully completed the work to be performed in this PROJECT, the CITY shall conditionally accept the PROJECT.

The provisions of the paragraph defects shall apply to any defect in the work, materials, apparatus or workmanship of the PROJECT or failure in the operation or performance of any part thereof or guarantees required hereunder determined by the Sanitary Engineer to have occurred, developed or appeared during a period of 365 calendar days after the date of conditional acceptance.

Final Acceptance: Upon the expiration of the 365 calendar days after the date of conditional acceptance the Engineer shall satisfy himself by test, examination or otherwise that the work has been finally and fully completed in accordance with the specifications, and shall make a final statement of the work done on this PROJECT to the CITY.

Guarantees: The OWNER shall obtain all equipment guarantees in the name of the CITY OF MARYSVILLE. Said guarantees shall be so written that the first day of use shall coincide with the first day following Conditional Acceptance.

#### 4.4

#### FLEXIBLE PIPE TESTING AND ACCEPTANCE POLICY

Flexible pipe (PVC, ABS, ABS COMPOSITE) shall be tested at least once a year for compliance with current ASTM standards. The minimum testing for each type and size of pipe is as follows:

1) PVC PIPE

- a) Pipe and Fitting Dimensions.  
ASTM 3034 Section 7.2 and 7.4.
- b) Pipe Flattening.  
ASTM 3034 Section 8.6.
- c) Impact Resistance.  
ASTM 3034 Section 8.7.
- d) Pipe Stiffness.  
ASTM 3034 Section 8.
- e) Extrusion Quality.  
ASTM 3034 Section 8.9

Flexible pipe manufacturers/suppliers shall have 6", 8", 10", 12" and 15" pipe tested in accordance with the above standards, by an independent testing laboratory. A certified copy of the results shall be provided to the ENGINEER. Only pipe which has been tested in the last twelve (12) months and meets all of the above testing requirements will be permitted for use in the City of Marysville.

From the above information, a list of manufacturers type and size of flexible pipe which may be used in the City of Marysville, shall be published. Manufacturers/suppliers shall qualify pipe each new calendar year. Additional testing shall be provided by the ENGINEER to verify the results provided. Any failures will disqualify the use of that product for the remaining calendar year.

Main line sanitary sewer CONTRACTORS shall supply a 5' piece (bell end) of each type and size of pipe they are proposing to use, two (2) weeks prior to the start of construction. CONTRACTORS shall only use pipe which has previously been approved. The sample pipe may be spot tested in accordance with current ASTM standards to verify the testing results provided by the pipe manufacturers. Should the City of Marysville obtain any testing results which do not meet ASTM standards, it shall disqualify the use of that size and brand of pipe for the remaining calendar year.

Licensed Sewer Tappers shall provide the City of Marysville with a 5' piece (bell end) of approved 6" pipe that they will use at the time that they secure the Tapper's license. Random tests will be performed on this sample to verify the test results supplied by the pipe manufacturer. Any pipe tested by the City of Marysville which does not meet the appropriate ASTM standards shall not be used the remaining calendar year. Sewer Tappers may change brands of pipe throughout the calendar year at the approval of the ENGINEER; further testing may be required.



## 4.5 DEFLECTION TESTING

The CONTRACTOR shall be required to conduct tests to determine the roundness of the sewer when completed if flexible pipe is used. The tests shall be observed by the ENGINEER, but the CONTRACTOR shall furnish all labor, equipment and materials, required in connection therewith.

When P.V.C. pipe is used, pipe deflection shall not exceed 5% if tested after SIXTY (60) days or 7 1/2% if tested after ninety (90) days of installation. A rigid mandrel shall be used to test the pipe deflection and it shall be sized in accordance with Table 5.5.1 of this specification. Any sewers which fail the tests must be replaced or re-rounded and re-tested.

Table 5.5.1 P.V.C. Pipe Dimensions \_

Pipe Size (Inches)	Inside Diameter (Inches)	5% Diameter (Inches)	7 1/2% Diameter (Inches)
8	7.853	7.46	7.26
10	9.811	9.32	9.08
12	11.684	11.10	10.80
15	14.295	13.58	13.24
18	17.601	16.72	16.28
21	20.750	19.71	19.19

The CONTRACTOR shall use a mandrel APPROVED by the ENGINEER, sized in accordance with the above table, for testing purposes. No mechanical pulling devices shall be used.

Prior to final acceptance of completed *flexible* sewer lines, the Contractor shall, at his expense, perform a pipe deflection test on all main line sanitary sewers and storm sewers *where required*.

All lines shall be measured for vertical ring deflection no sooner than 60 days after completion of backfilling operations, provided in the judgment of the engineer, sufficient settlement of the backfill has occurred.

The Engineer shall be the sole judge as to when sufficient settlement has occurred. The maximum limit of vertical deflection shall not exceed 5 percent. *The 5 percent shall be calculated using the applicable ASTM or AASHTO procedures.* The test shall be accomplished by manually pulling a City of Marysville approved "go, no-go" mandrel with 9 arms.

The Contractor shall be responsible to provide all equipment and labor, including mandrel, to perform and conduct the required test. The Contractor shall also be responsible to notify the *Engineer* at least 48 hours in advance of the anticipated date of the testing for scheduling of personnel needed to monitor the testing operations. In areas where deflections exceeds the 5 percent limit, the Contractor, at no additional expense to the City, will correct the problem area(s) as directed by the Engineer by one of the following procedures:

1. Trench shall be re-excavated, the backfill and pipe removed and replaced in accordance with the original plans and specifications. If in the opinion of the Engineer or his representative the pipe has been damaged the pipe shall be replaced with new pipe and installed per the plans and specifications. The failed sections of pipe corrected by this method shall be retested no sooner than 30 days after the correction is made or as otherwise directed by the Engineer.
2. The failed section(s) will be re-rounded by an approved company providing this service. Methods, types of equipment, and company to provide service shall be submitted in writing to the *Engineer* for approval at 5 working days in advance of performing this procedure. This method may only be used if approved by the Engineer and it is determined that the deflection has not exceeded 10 percent of the base inside diameter of the pipe, by pulling a 9 arm "go, no-go" mandrel having a diameter equal to 90 percent of the base inside diameter of the pipe. After either procedure 1 or 2 is completed, the repaired area(s) will be retested prior to final acceptance.

#### **4.6                    COMPACTION TESTING**

The CONTRACTOR shall conduct the testing necessary to determine the compaction of back fill where compaction is required on the plans. The tests shall be performed by a Soils Testing Firm licensed to do such work by the ENGINEER. The CONTRACTOR shall furnish the required testing.

Compaction tests shall be performed on each layer of back fill compacted to determine the quality of his work. No material shall be added to a compacted backfill area until each layer meets the compaction requirements specified herein. Certified copies of the testing results performed under the direction of a Licensed Professional Engineer, shall be provided to the ENGINEER upon completion of the backfill and prior to mandrel testing. Information given to the ENGINEER shall include the elevation of the test, the length and width of the layer tested, the Maximum Laboratory Dry weight of the material tested and the compaction achieved. Any backfill or portion thereof which does not meet the compaction requirements specified shall be redone.

#### **4.7                    SEWER LINE VIDEOTAPING**

All sanitary trunk lines are to be camera/video recorded at the time of testing. A copy of the recording on the appropriate medium with a summary report is to be given to the City ENGINEER.

## **SECTION V**

### ***Manholes***

#### **5.1 MANHOLES**

**Description:** Manholes shall be built where shown on the plans or where required by the ENGINEER. They shall be substantially built in conformity with the requirements of the plans and specifications. All sanitary sewer manholes may be either pre-cast or cast in place concrete.

**Concrete:** Portland cement concrete used in the construction of manholes and inlets shall be of the class shown on the drawings and as specified in Section "Concrete". No mortar or concrete shall be placed in water, and no water shall be allowed to flow over or against the concrete before it has set for a period of time deemed sufficient by the ENGINEER to prevent damage to the structure.

**Concrete Reinforcement:** Reinforcement used in the construction of manholes and inlets shall be as shown on the drawings as specified in Section "Concrete Reinforcement".

**Foundation:** When a pre-cast concrete manhole base is used, a Class "B" concrete pad for the base foundation shall be used. The pad shall extend a minimum of 6 inches beyond the outside wall of the manhole base and shall be 4 inches thick with a plus or minus 1 inch tolerance. On manholes 12 feet deep or less from finished grade, the pad may be either pre-cast or cast in place. Manholes deeper than 12 feet the pad shall be cast in place. In order to utilize a cast in place pad sooner, solid concrete blocks shall be used in conjunction with the cast in place pad to provide a level bearing surface for the manhole base. The CONTRACTOR shall submit with the approval drawings a leveling block layout designed for a bearing surface not to exceed 2,000 pounds per square foot. At least 12 hours shall elapse between casting the concrete pad and placing the remainder of the manhole (risers and transition sections), except in or adjacent to roadway sections. In roadway areas the concrete leveling blocks shall be so arranged to support the total manhole weight placed during the 12 hour period, but not to exceed 2,000 pounds per square foot.

**Cold Weather:** If the work is carried on in cold weather, the CONTRACTOR shall, at his own expense, provide the necessary means for heating concrete, brick, and mortar and for complying with all the requirements of the ENGINEER to thoroughly protect the masonry and concrete work during and after construction, from damage by frost. No work shall be done on any masonry or back filling during such days as in the opinion of the ENGINEER, are unsuitable for good workmanship.

**Completion:** All sewers, manholes, and inlets, upon their completion, are to be left clean and free from rubbish and kept so until the acceptance of the work. Repairs or alterations made up to the manholes after performing the leakage test may be justification for a retest of the section of sewer involved; see Section "Leakage Test".

#### **Sanitary Sewer Manholes:**

- A. **Inverts:** Where there are changes in the direction of the sewer or entering branches to the manhole, the centerline of the invert shall have a true curve of as large as radius as the size of the manhole will permit.
- B. **Watertight:** Manholes shall be watertight structures.
- C. **Pre-cast Reinforced Concrete Manhole Sections:** Manhole sections shall conform to the requirements of ASTM C478, except that the minimum wall thickness shall be equal to the requirements of ASTM C76 Wall B. Joints of the manhole sections shall be formed entirely of concrete employing a round rubber gasket conforming to ASTM C443, and when assembled, shall be self-centering and make a uniform watertight joint. Lift holes, if provided, shall be made watertight.

- D. Grade Adjustment: Pre-cast reinforced concrete manhole sections may be used in any combination to obtain the desired depth. Pre-cast concrete adjusting rings shall conform to ASTM C478.
- E. Slope: The slope through the manhole (influent line to effluent line) shall be minimum of 0.1 feet unless written permission is obtained from the Engineer to use less.
- F. Externally Sealed: All Sanitary Manholes must be externally sealed using a wraparound product encapsulation system, meeting the requirements of ANSI/AWWA C216-00, WrapidSeal or approved equal.
- G. Chimney Seals: All manholes shall have “Cretex” Interior chimney seals or approved equal

## 5.2 MANHOLE APPURTENANCES

Frames and Covers: Manhole frames and covers shall be gray iron castings of the heavy duty pattern as noted on the plans. The cover and seat shall have machined bearing surfaces to prevent rocking and rattling. All covers shall have the words "MARYSVILLE SANITARY SEWER" cast on them and shall have a concealed pick hole. Covers shall be vented unless otherwise shown on the plans. In addition, where indicated on the plans, the manhole frames and covers shall be of the heavy duty watertight type with gasket seal and bolted lid.

- A. Standard: Manhole frames and covers shall be Neenah R-1762, East Jordan or equal with “MARYSVILLE SANITARY SEWER” cast into lid.
- B. Watertight: Watertight manhole frames and covers shall be Neenah R-1916-C East Jordan or equal and shall be provided where designated by the ENGINEER.
- C. Solid Covers: Solid covers shall be provided on all manholes in pavement areas and/or where designated by the ENGINEER.

Manhole Vents: Where designated by the ENGINEER, vented manholes shall be provided and constructed according to the detail as shown on Standard drawing No. SAS-17 .

Manhole Steps. Manhole steps shall conform to the requirements of ASTM C478 except that the steps shall be as noted on the plans. The distance between the top of casting and the first step shall not exceed 24 inches. Manhole steps shall be polypropylene as detailed on Standard Drawing SAS-20.

Manhole Connections: The sewer pipe to manhole connections on all sanitary sewers shall be flexible and watertight. The sewer pipe barrel at the spring line shall not extend more than 1 inch beyond the inside face of the manhole. To maintain flexibility in the connection, a 1 inch space shall be left between the end of the pipe inside the manhole and the concrete channel; this space shall be filled with a waterproof flexible joint filler.

All stub connections shall be pipe with the same joint, strength and specification as the sewer pipe. The stub shall be plugged and blocked with a stopper compatible with the sewer pipe joint and as approved by the ENGINEER. Any metal that is used shall be type 300 series stainless steel. The connection may be any of the following types:

- A. Rubber sleeve with stainless steel banding
  - 1. KOR-N-SEAL as manufactured by National Pollution Control Systems, Inc., or equal.
  - 2. Lock Joint Flexible Manhole Sleeve as manufactured by Interpace Corporation, or equal.

B. Rubber gasket compression

1. Press Wedge II as manufactured by Press-Seal Gasket Corporation.
2. Dura-Seal II as manufactured by Dura Tech Inc.
3. Link-Seal as manufactured by Thunderline Corporation.
4. or equal.

C. Drop Manhole Connections

1. Drop manhole connections shall be provided for sanitary sewers when called for on the plans or as directed by the ENGINEER. Pipe and fittings shall meet the requirements of ASTM C700 with ASTM C425 joints.

Manhole Markers: Manhole markers shall be installed according to the detail as shown on Standard Drawing No. SAS-18 when required by the ENGINEER.

## **SECTION VI**

### *Lift stations*

#### **6.1 LIFT STATIONS-GENERAL**

**General:** Lift Stations will be dealt with on an individual basis. The OWNER/DEVELOPER shall check with the CITY OF MARYSVILLE ENGINEER prior to beginning of design of any Lift Station for the latest requirements.

**Pumps:** Pumps shall be the submersible type designed for either wet pit or dry pit application depending upon the use. Pumps shall be manufactured by XYLEM FLYGT. A "stainless steel" rail system and lift chain, and base elbow adapter, shall be provided for removing the pump without entering the Wet Well. All XYLEM FLYGT submersible pumps shall be "N" or "CP" series and include a **mix-flush** system. Pump monitoring shall include FLYGT FLS and FLYGT SUBMEG-D. All Pumps and control panel shall be from a single source.

**Wet Well:** The Wet Well shall be constructed of poured in place reinforced concrete or pre-cast concrete sections in the diameter required on the individual plans but in no case less than ten (10) feet. The Wet Well shall be covered by a concrete slab with an "aluminum" access door and minimum four (4) inch diameter vent with insect screen. The access doors shall be lockable with handles and hold open devices. The liquid level in the wet well will be detected by Siemens IQ Radar 160. A four float backup level control system shall be provided. Floats shall override PLC and act independently to automatically run pumps should a PLC failure occur. Floats will indicate and provide lead pump, lag pump, pump off, and high level control.

**Sewage Grinder:** A hydraulic powered grinder (Muffin Monster) as manufactured by JWC Environmental shall be provided. The installation of the grinder shall include a stainless steel frame and retrieval system mounted on the interior wall of the wet well at the invert of the influent line. All controls and hydraulic power supply will be installed complete as part of the grinder installation.

**Junction Box:** A NEMA 4X Electrical junction box shall be placed on or adjacent to the Wet Well for disconnecting the pump, at the direction of the ENGINEER, prior to installation.

**Fasteners:** All nuts and bolts used shall be "stainless steel".

**Hoist:** Pumps shall be removed by means of a 750 lb. removable hoist assembly. A stationary base, which accepts the portable hoist shall be permanently mounted on the top of the Wet Well.

**Valve Pit:** The Valve Pit shall be constructed of concrete cast in place or precast concrete sections covered by a concrete slab with an access opening as shown on the plans (3 ft. x 5 ft. min.) The minimum dimensions of the Valve Pit shall be 8 ft. wide x 8 ft. long x 7 ft. deep. A building shall be placed over the Valve Pit as shown on the plans. The building is to be insulated and the inside wall covered with V2 inch flake board. An aluminum access ladder shall be provided. The access opening is to be covered by grating mounted flush with the top of slab. An explosion proof light fixture shall be furnished in pit area. Ventilation will be provided by an electric fan with closable shuttered louvers with screens. The ventilation fan should be able to overturn the volume of air in the valve pit a minimum of 6 times an hour.

**Building:** A Building will be provided over the valve pit and will house all of the electronic/electrical components for the control of the pumps, monitoring system, and sewage grinder. The building shall be a minimum of 10' x 10' x 8', insulated with the inside walls and ceiling covered with ½ inch flake board and heated with a model MUH-35 heater manufactured by QMARK. Ventilation will be provided for the attic area and shuttered louvers with screens. A 110 volt GFCI duplex outlet and lighting for the work area shall also be included. A GE #C746G470 W/175 WMV with photocell and switch inside the building shall be installed to provide light to the wet well area. **The building exterior materials will be approved by the City with aesthetics to coordinate with the development.**

**Access Drive/Walk Way:** A paved asphalt access drive shall be provided with a minimum pavement section of 6 inches of ODOT #304 aggregate and 1 ½ inches of ODOT 448 Type 2 and 1 ½ inches of ODOT 448 Type 1 asphaltic concrete. Pavement width shall be a minimum of 12 feet. A turn around area (either circular area or a “T”) for a full size pickup truck and auxiliary pump trailer is to be provided. Walk area from access drive to valve pit and wet well shall be provided and constructed from a minimum of 4 inch, 4000 psi concrete.

**Control Panel:** A control box shall be furnished consisting of a NEMA 12 enclosure, removable mounting panel supporting circuit breakers, pump alternator, and control circuits, and Uninterrupted Power Supply (UPS). Hand-Off-OLC 3 position switches, elapsed time meters, and indicating lights shall be provided for each pump. Motor starters shall consist of overload relays and ROCKWELL AUTOMATION/ALLEN-BRADLEY SMC Controllers.

Provide the most current model ROCKWELL AUTOMATION/ALLEN-BRADLEY PLC processor, sized appropriately for the project and approved by the City, with EEPROM, Rack, Rack Power Supply, 16-Input Module, 8-Output Relay Module, 8-Input Analog Module, 4-Analog Output module as a minimum with the following inputs and outputs wired as a minimum:

**Digital Inputs** – 3-Phase Normal, UPS Input Power On, Station Intrusion, Wet Well High Level Float, Wet Well Low Level Float, PLC Selected for each pump, Pump On for each pump, Pump Failure/Overload for each pump, Pump Moisture Alarm for each pump, Pump Thermal for each pump, Sewage Grinder PLC/Auto Selected, Sewage Grinder On, Sewage Grinder Fault/Shutdown.

**Digital Outputs** – Pump Start/Stop for each pump, Sewage Grinder Start/Stop.

**Analog Inputs** – Wet Well Level, Flow. Bioxide tank level.

**Analog Outputs** – Future Use.

Pump Alternation shall be done with the PLC. PLC programming with documentation shall be provided by Telemetering Supplier and a copy on a City approved digital storage device given to City of Marysville. The City of Marysville must approve panel drawing submittal before purchase.

**Telemetering:** The telemetering (SCADA) system is to be provided by using the City designated integrator/programmer to provide consistency with the current overall City SCADA system.

- a. One (1) – Radio system compatible with current City of Marysville radios or approved equal as determined by the Superintendent
- b. One (1) Network Hub
- c. One (1) Ethernet IP Camera
- d. One (1) Rockwell Automation/Allen-Bradley Panelview or Computer (approved by the City)
- e. One (1) Pump Panel PLC Program, Intellution Programming, both documented on an approved digital storage device to the City.
- f. One (1) - Fabricated Back Panel
- g. One (1) - NEMA 4/12 enclosure
- h. One (1) - Wooden Pole if required and Omni antenna
- i. All-Related conduit, wire, cabling., and installation, and costs are the responsibility of the contractor. Panel shall be plugged into the Pump Panel UPS. Contractor must provide a Radio Path Study.

**Emergency:** A receptacle for an emergency generator is to be provided. The receptacle, mounted outside building, is to be

**APPLETON AR20034 PARS – 200 AMP, 3W, 4P, STYLE Z, (NO SUBSTITUTION).** A transfer switch is to be provided in the building. A 4 or 6 inch male quick connect pump by-pass shall be provided in the Wet Well and Valve Pit. Plumbing for the by-pass in the valve pit shall be to the outside of the building.

**Pressure:** A pressure gauge shall be provided on the force main in the Valve Pit at the location shown on the plans.

**Flowmeter:** An ABB Magnetic Flow meter appropriately sized for the pumpstation is required. Contact the Superintendent for current City of Marysville specification. **If the meter is contained in a pit below grade, the pit must be drained to eliminate submergence of the flowmeter.**

**Vacuum Breaker:** A vacuum breaker shall be provided in the Valve Pit, tapped onto the top of each force main between the pump and valve check. **The Vacuum Breaker must vent to the outside.**

**Odor Control:** A BIOXIDE feed system shall be designed by **Siemens Process** and installed as per the approved drawings.

The odor control system shall contain the following.

One (1) storage tank (capacity to be approved dependent on specific pumpstation requirements) with approved **Siemens-Milltronics level indicator.**

Spill/Storage tank failure containment system constructed of 3000 psi concrete

Drainage from containment system shall be directed to wet well

Concrete foundation

Stainless Steel Control Panel

All piping, valves, fittings, filters, gages, and electronics necessary for complete operation.

1,000 ml In-line graduated cylinder for pump calibration

Siemens Bioxide Chemical Feed Pumps approved by the City

Stainless Steel pipe support stand

2" PVC fill lines with ball valve and quick connect coupling - Fill line to be located as necessary to accommodate semi tank truck deliveries



## **SECTION VII**

### *Site Work*

#### **7.1 EXCAVATION, BACKFILL AND EMBANKMENTS**

Top Soil: All top soil shall be removed and stockpiled for future covering of the excavated or otherwise disturbed areas.

Protection: Excavation for structures shall be protected by bracing, sheeting, piling, or other approved means and shall be kept de-watered by suitable pumping equipment. The CONTRACTOR shall be responsible for protecting the excavation once it has reached grade, and excavation shall be adequately drained to prohibit saturation of the sub-grade. "Soft" sub-grade caused by inundation shall be de-watered and satisfactorily corrected with "french" drains or tile to the satisfaction of the ENGINEER, or: the "soft" material shall be removed to satisfactory bearing material and the area back filled with COM Item LSM-185 or other material approved by the ENGINEER.

Unsuitable Bearing Materials: Unsuitable bearing materials encountered at finish grade shall, upon written notice by the ENGINEER, be removed or; if, in the opinion of the ENGINEER, other means of providing the required bearing are indicated, he may require the CONTRACTOR in writing to drive piling, fill with Class "C" concrete, or accomplish other work to correct the situation.

Backfill and Embankment: The CONTRACTOR shall furnish and place acceptable material as backfill and embankment around the structures. Materials used may be obtained from the material excavated or from approved off-site borrow, if required. Waste excavation may be disposed of on the site, or on off-site areas when required. All backfill and embankment shall be placed so as to minimize subsequent settlement.

Top Soil Placement: Backfill and embankment shall be made to within approximately 3 inches of final grade, making reasonable allowance for settlement, except in agricultural crop land, where topsoil shall be replaced to a depth of 6" minimum. Top soil shall then be distributed over the area to the finished grade lines shown on the plans. Foreign material shall be removed from the top soil as it is placed and the surface raked evenly.

Granular Backfill: Granular backfill, where shown on the drawings, may be crushed stone or gravel compacted to the thickness shown. The granular material shall be deposited after the sub-grades have been leveled and cleared of all debris and immediately prior to the pouring of the concrete slabs.

Shape the sub-grade at all walls, floors and floor drains so that the required thickness of the concrete and granular backfill can be maintained. The granular material shall meet the requirements of Section 304 in the State of Ohio, Department of Transportation Construction and Material Specifications. Other well graded granular material may be approved by the ENGINEER.

#### **7.2 GRADING, FERTILIZING, AND SEEDING**

Description: The CONTRACTOR shall furnish all labor, equipment, and materials required to accomplish the fine grading, fertilizer, and seeding as specified herein.

If suitable topsoil is available as part of the material excavated, it shall be removed and stored separately and used to backfill the top 4 inches, 6 inches in Agricultural areas. After the backfill has been given a reasonable time to settle, it shall be graded off to the finished grade, then harrowed to a depth of 3 inches. All grass, weeds, roots, sticks, stones, etc. are to be removed and the soil carefully brought to the finished grade by raking.

An application of not less than 1 pound per 100 s.f. of a 12-7-5 lawn or turf grade fertilizer shall be uniformly distributed and raked in. If there is no suitable topsoil available on any part of the work, or if there is a deficiency of suitable topsoil, the CONTRACTOR shall furnish and apply not less than 2 pounds per 100 s.f. of 12-7-5 lawn or turf grade fertilizer in the method above specified.

Immediately after the preparation and fertilization of the seed bed, the seed shall be thoroughly mixed and then evenly sown over the prepared areas at the rate of 3 pounds per 1,000 square foot. Seed shall be sown dry or hydraulically.

- A. All areas to be seeded which are considered to be urban in character, and any area immediately in front of a residence, shall be seeded with the following mixture: (Percentages are by weight.)

35 percent Kentucky Bluegrass (*Poa pratensis*)

55 percent Creeping Red Fescue (*Festuca rubra*)

5 percent Red Top (*Agrostis alba*)

5 percent White Dutch Clover (*Arifolium repens*)

- B. All areas in rights-of-way or in easements adjacent to rights-of-way and other than those mentioned above, shall be seeded with the following mixture:

100 percent Kentucky 31 Fescue (*Festuca arundinacea* var. Ky. 31)

The seed shall be carefully and uniformly sown by experienced and skilled workmen. Following the seeding, the surface shall be lightly raked and rolled with a light roller. Following the rolling, the area seeded shall be covered with 2 inches, loose measurement, of vegetative mulch, tied down or kept in place by other acceptable method.

All seeded areas shall be carefully looked after and tended by the CONTRACTOR, watering as necessary to secure a good turf. Settled areas shall be filled, graded, and re-seeded.

Seeding Time: All fertilizing and seeding shall be done in the months between April and November. The CONTRACTOR shall maintain areas until seeding is complete.

Areas to be Seeded: All the embankments and disturbed areas within the project site, all roadway embankments, fills, and ditches not sodded, shall be seeded.

### **7.3 TEMPORARY SEEDING**

The work shall consist of furnishing all labor, equipment, . and materials for seeding the areas as directed by the ENGINEER, and for liming, fertilizing, preparing a seedbed, and mulching when required.

Seed Requirements: All seed shall be labeled or marked in accordance with Section 907.03 of the Revised Code of Ohio. All seed temporarily stored on the job shall be protected from dampness at all times.

Seeding: The variety of seed and rate of application shall be as specified.

Unless specified otherwise, the temporary seeding operation may be performed at any time during the year.

Seeding shall be made before the close of each day's work on all areas as specified by the ENGINEER for Temporary Seeding. Seeding and fertilizer shall be covered to a depth of one (1) inch. A disk harrow, or other suitable equipment as approved by the ENGINEER, shall be used to cover seed and fertilizer.

Fertilizer shall be uniformly applied on all areas to be seeded at the rate of 30 pounds per acre of nitrogen; 30 pounds per acre of P205; and 30 pounds per acre of K20. (Example: This specification can be met by applying fertilizer having an analysis of 10-10-10 at the rate of 300 pounds per acre.)

**TEMPORARY SEEDING SCHEDULE**

<u>Dates</u>		<u>Kind of Seed</u>	<u>Rate of Seeding Bu./Ac.</u>	<u>Minimum Germination</u>	<u>Minimum Purity</u>	<u>Minimum</u>
<u>From (Inclusive)</u>	<u>To</u>					
3/1	8/15	Oats*	3	80%	97.5%	
8/16	11/1	Rye**	3	85%	97.0%	

\* Rye grass may be substituted for this time of year, if oats are in short supply.

\*\* Rye grass or winter wheat may be substituted for this time of year, if rye is in short supply.

Areas to be Seeded: All the embankments and disturbed areas within the project site, all roadway embankments, fills, and ditches not sodded, shall be seeded.

**7.4 EROSION AND SEDIMENTATION CONTROL**

The CONTRACTOR shall provide all labor and material required to protect those disturbed areas of exposed soils requiring immediate vegetative stabilization (as determined by the ENGINEER), such as the watercourse channels and other earthen structures. The method of protection shall be dependent upon the time of year when construction of the above is completed. During favorable planting conditions, temporary seeding shall be planted immediately upon completion of construction. During unfavorable planting conditions, a protective layer of straw or hay mulch shall be spread over the exposed sub-soils with over seeding conducted later when favorable growing conditions develop. Erosion control fabric consisting of knitted yarn construction with interwoven strips of biodegradable paper, such as Hold/Gro as manufactured by Gulf States Paper, Tuscaloosa, Alabama, or equal, shall also be acceptable.

On large areas of disturbance near watercourse, which will be disturbed in excess of 30 days the CONTRACTOR shall provide a sedimentation trap by installing a continuous cut-off wall of straw bales between the construction area and the river or creek. The wire or plastic tied straw bales shall be laid on their side, set in a trench with a minimum projection above the ground surface of 10 inches, and anchored to the ground by driving two wooden or metal stakes through each bale. The straw bale wall shall be maintained until the site seeding is established, after which said wall shall be removed, the trench filled with topsoil, and the straw and sediment utilized as mulching and fill material on the site.

## 7.5 RIPRAP

Description: The CONTRACTOR shall provide all labor, material, and equipment necessary for construction and placement of riprap within the limits and at the elevation shown on the drawings or as directed by the ENGINEER.

Material: All riprap stone shall be of such quality that it will not disintegrate under action of air, water or conditions to be met in handling and placing. The material shall be hard, durable, clean and free from earth, clay, refuse, adherent coating and other foreign matter. Individual stones shall not exceed "one man size" and shall weigh between ten pounds and three hundred pounds.

Installation: The loose rock riprap shall be placed by skip, clamshell, by hand or other acceptable method and arranged, if necessary, by hand so as to provide a dense compact paving of a minimum thickness of twelve inches. The spaces between the larger stones shall be filled with smaller pieces to form a dense compact rock blanket of fairly even surface. Some handwork will be required to properly seat and key the rock together, and to chink the voids left after the rough placement. If excessive fines exist in the rock as delivered, it must be dumped and re-handled to remove the excess therefrom. The CONTRACTOR shall maintain the slope paving until accepted by the OWNER. Any material displaced by slippage or any other cause shall be replaced to the lines and grades as shown or as directed by the ENGINEER at no additional cost to the OWNER.

**SECTION VIII**

*Concrete Work*

**8.1 CONCRETE**

**MATERIALS**

Portland Cement. Portland Cement shall conform to the Specifications for "Portland Cement" Type 1 (A.S.T.M. C150) or the Specifications for "Air Entraining Portland Cement" Type IA (A.S.T.M. C175), unless otherwise noted.

All cement delivered to the job site shall be of the same brand, furnished by a manufacturer of good reputation, and shall be shipped in strong cloth or paper bags bearing the manufacturers name and brand. The cement shall be stored in suitable buildings to fully protect it from moisture and shall be segregated by lots so as to permit easy access for inspection and sampling. Sufficient quantity of cement shall be kept on hand at all times to allow time (12 days minimum) for testing before use.

Bulk cement, if specially authorized for use by the ENGINEER for site mixing, or cement used by truck mixers shall be delivered in sealed cars and shall be accompanied by a certificate of the manufacturer that it complies with these specifications.

Cement, which contains lumps or has partially hardened, shall be rejected.

All cement rejected by the ENGINEER shall be immediately removed from the site or from storage with other cement intended for use in the work.

**Fine Aggregates.**

A. General: Fine aggregates shall be composed of clean, hard, durable, uncoated particles of stone, well graded from coarse to fine, with coarse particles predominating.

B. Grading: Fine aggregates used in concrete shall conform with the following grading requirements:

Sieve Size (U.S. Standard)	Total Passing % by Weight
3/8 inch	100
No. 4	95-100
No. 16	50-75
No. 50	15-30
No. 100	3.5-10

Loss on decantation by weights not over 4%.

No individual size portion shall exceed 35%. The fineness modulus of any shipment of fine aggregate from any one source shall not vary more than 0.2 either way from that of the sample upon which acceptance was based.

C. Deleterious Substance: Fine aggregate shall be free from lumps of clay, injurious amounts of organic impurities, soft or flaky particles, loam, coal, or other deleterious substances.

D. Mortar Strength: Mortar specimens (1-3) when made with fine aggregate proposed for use shall have a flexural or compressive strength at 7 days of at least 100 percent of similar specimens made with standard Ottawa sand.

E. **Storage:** Fine aggregate shall be stored separately and in such manner as to avoid the inclusion of any foreign material. Fine aggregate shall be handled in such manner that the moisture content will be reasonably uniform for each day's run. If necessary, in order to obtain uniformity of moisture content, stockpiling of all materials will be required.

**Coarse Aggregates**

A. **General:** Coarse aggregates shall be crushed stone, gravel, or crushed slag. The maximum size of particles shall not exceed 1/8 of the narrowest dimension between forms of 2/3 of the minimum clear space between adjacent bars of reinforcing steel.

B. **Grading:** Coarse aggregates shall be well graded from the maximum to the minimum size, which shall be that retained on a 1/4" screen. The ENGINEER prior to use shall approve gradation and quality of coarse aggregate. When maximum size is greater than 1 1/2", the aggregate shall be furnished and stored separately in two sizes and combined in batching to conform to the desired gradation.

C. **Deleterious Materials:** The maximum percentage of deleterious substances shall not exceed the following:

TEST	Percent by Weight		
	<i>Limestone</i>	<i>Gravel</i>	<i>Slag</i>
1. Removed by decantation	1	1	1
2. Shale	1	1	1
3. Coal	1	1	1
4. Clay Lumps	1/4	1/4	1/4
5. Soft Fragments	3	3	3
6. Other Local Deleterious Substance which will Readily Disintegrate	1	1	1
7. Total of 2 to 6 inclusive not more than	5	5	5

**Physical Properties**

1. **Limestone:** The broken stone shall consist of uncoated particles of clean, sound, durable, angular rock, of uniform quality and free from an excess of thin, flat, or shaly pieces.

2. **Gravel:** The gravel shall be composed of hard, durable particles of stone, thoroughly clean, and shall be free from frozen lumps, vegetable or other deleterious matter and an excess of soft, thin, or elongated pieces.

3. **Slag:** The broken slag shall be composed of air cooled blast furnace slag and shall be clean, sound, durable, reasonably uniform in density and free from an excess of thin or elongated pieces. Weight per cubic foot of aggregate compacted shall be not less than 70 pounds.

E. **Tests:** Coarse aggregate shall be subjected to the Los Angeles Abrasion Test, A.S.T.M. C-131 and shall show a percentage of wear of not more than 40%.

Where concrete is finished work will be exposed to aggressive soils or water, to alternate freezing and thawing, or to other destructive agents, the coarse aggregate shall be subjected to the sodium sulfate soundness test (A.S.T.M. C-88). Coarse aggregates showing a loss by weight in excess of 12% after five cycles, shall be further investigated (by freezing and thawing concrete specimens containing the aggregate) before being approved for use.

The ENGINEER may use aggregate failing to pass any of all of these tests upon approval provided that convincing evidence of their suitability for the use proposed (based upon not less than eight years of competent record of their behavior in similar structures under comparable conditions of exposure) is furnished the ENGINEER.

F. **Storage:** Coarse aggregates shall be stored separately and in such a manner as to avoid inclusion of any foreign material. Stockpiles of coarse aggregates shall be built up in horizontal layers not to exceed three feet in height to avoid segregation.

G. **Sampling and Testing:** Unless otherwise specified, the CONTRACTOR at his expense shall furnish all test samples of aggregates.

Aggregates shall be approved by the ENGINEER before purchase. The ENGINEER shall be given opportunity to inspect the source of aggregate material and shall be furnished with sieve analyses of the fine and coarse materials which are proposed to be furnished, these analyses to be made from samples selected under the ENGINEER'S supervision. In addition to the above, there shall be provided analyses in the field covering: (1) color test for organic matter, (2) decantation test of silt and (3) sieve analysis or in lieu thereof, there shall be furnished equipment and facilities for making these tests in the field.

All other tests as required shall be made at the expense of the CONTRACTOR by a qualified testing laboratory under supervision of the ENGINEER.

**Water:** Water used in mixing concrete shall be furnished at the CONTRACTOR'S expense and shall be clean and free from deleterious amounts of oil, acids, alkalis, or organic materials.

**Air Entrainment:** Air entraining cements shall conform to the Specifications for Air Entraining Portland Cement Type IA, A.S.T.M. C-175. The mixed concrete immediately prior to placing shall contain between 4.0% and 6.0% of entrained air as determined by the Volumetric Method in conformance with specifications for "Air Content of Freshly Mixed Concrete by Volumetric Method", A.S.T.M. C-173.

Additives for increasing, reducing or controlling the air content shall conform to specifications for admixtures A.S.T.M. C-260 or shall receive the approval of the ENGINEER prior to use. Such additives shall be compatible with the cement used and shall be used in strict accordance with the manufacturer's recommendations and under the initial supervision of a representative of the manufacturer.

**Plasticity and Workability Control:** There shall be added to the batch immediately before or during its mixing, a water reducing or densifier admixture. Such admixture shall be "Pozzolith Normal" as manufactured by the Master Builders Company, "Plasticrete" as manufactured by the Sika Chemical Corporation or equal. Such admixtures shall be used in strict compliance with the manufacturer's directions and shall be compatible with the cement used. Approved additives for controlling the rate of hardening (retarded, or accelerated) will be required when, in the opinion of the ENGINEER, adverse working conditions, weather conditions, or special conditions will have an adverse effect on the finished structure. When used, such admixtures shall be used in strict compliance with the manufacturer's recommendations and under the initial supervision of a representative of the manufacturer.

## **PROPORTIONING AND MIXING**

Measurement: Wherever practicable, materials shall be measured by weighing except that sacked cement need not be weighed, and water may be measured by volume. The weight of a sack of cement shall be taken as 94 pounds and the weight of one gallon of water as 8.33 pounds.

When measurement of aggregate by volume is permitted, the ENGINEER shall approve the method used.

Water shall be measured in an approved manner such as will insure the desired quantity in successive batches. Under no circumstances shall the quantity of water used in successive batches be left to the manual control of the operator, except by written approval of the ENGINEER. The free water contained in the fine and coarse aggregates shall be deducted from the permissible quantity of water to be added per bag of cement.

The accuracy of all measuring devices shall be such that all quantities can be measured to within one percent of the desired amount.

Weight and paste or liquid admixtures shall measure powdered admixtures by weight and volume, within a limit of 3 percent. When small quantities of admixtures are used in proportion to the cement, as in the case of air entraining admixtures, mechanical dispensing equipment is recommended.

**Proportioning:** In general, all concrete mixtures shall contain the minimum amount of water required by modern efficient methods of vibratory placement. Mixes shall be used that contain the largest practicable maximum size of well-graded coarse aggregate, consistent with bar spacing.

Unless otherwise noted on the plans or by special specification, all reinforced concrete shall be Class "C"; Class "B" shall be all non reinforced concrete not designated on the plans as Class "C"; and Class "A" concrete shall be non reinforced fill concrete so designated on the plans, all in accordance with Table No. 1-a below:

<u>Class</u>	<u>Min Bags of Cement per Cubic Yard</u>	<u>Max Water Content per Bag Cement</u>	<u>Minimum Compressive Strength</u>		<u>Use</u>
			<u>7 days</u>	<u>28 days</u>	
C	6.5	5.50	2,900	4,000	All reinforced concrete unless specifically Noted otherwise on plans
B	5.75	6.50	2,400	3,400	All non-reinforced concrete unless otherwise noted on plans
A	4.0	9.75	1,000	1,700	Fill concrete so noted on plans



**TABLE NO. 1-b**

Weight in Lbs. of Surface Dry Aggregates per Bag of Cement

Natural Sand (Fineness Modules 2.6-2.9) Limestone Sand (Fineness Modules 2.6-2.9)

Class	Fine Agg.	*Coarse Agg.	Total	Fine Agg.	*Coarse Agg.	Total
<b>C</b>						
Gravel	183	263	446	187	263	450
Stone	195	254	449	199	254	453
Slag	205	211	416	209	211	420
<b>B</b>						
Gravel	219	290	509	224	290	514
Stone	230	282	512	235	282	517
Slag	240	236	476	245	236	481
<b>A</b>						
Gravel	374	382	756	382	382	764
Stone	374	386	760	382	386	768
Slag	394	318	712	402	318	720

Weights listed above will theoretically produce proper yield with 5% air entrained concrete.

\*Weights base on AASHO-M-43, Size 57 coarse aggregate gradation.

The ENGINEER to produce the desired strength or workability may vary the proportions of water and fine and coarse aggregate.

The weights specified in the above table are for aggregates of the following bulk specific gravity:

Natural Sand and Gravel	- 2.62
Limestone Sand	- 2.68
Limestone	- 2.65
Slag	- 2.30

If the specific gravity varies more than 0.02 from the above, adjustments shall be made.

**Consistency:** The quantity of water used shall be the minimum necessary to produce concrete of the strength and workability required by the ENGINEER. Consistency shall be measured by the slump test (A.S.T.M. C-143) and in general the slump shall not exceed that indicated in Table No. 2 below:

**TABLE NO. 2**

	<u>Maximum Slump</u>
Class C or Class S - Reinforced Walls and Columns Slabs and Beams (open)	5"
Class C - Sidewalks, non-reinforced concrete, lightly reinforced mass concrete, or as designated on the drawings	4"
Class A - Fill concrete so noted on the drawings	8"

**Mixing:** Unless otherwise specified under "Special Specifications" or called for on the plans, the CONTRACTOR has the option of accomplishing mixing by the use of modern efficient, mechanical equipment in good condition by any of the following methods:

A. Mixing at the forms in a satisfactory mixer and the mixed concrete transported to the forms by concrete bucket and crane, concrete buggy, wheelbarrows or other approved means.

B. Mixing at a central mixing plant in a stationary mixer and the mixed concrete transported to the point of delivery in a truck agitator or truck mixer operating at agitating speed or in non-agitating equipment approved by the ENGINEER.

C. Mixing by transit-truck mixer.

The location, type, capacity, length of haul and condition of the plant and associated equipment shall be subject to the approval of the ENGINEER. All batching, mixing and agitation equipment for Ready Mixed Concrete shall meet the requirements of A.S.T.M. C-94.

Mixers and agitators shall be operated within the limits of capacity and speed rotation designated by the manufacturer of the equipment.

When a stationary mixer is used for complete mixing of the concrete, the mixing time for mixers having capacities of 1 cu. yd. or less shall not be less than one minute. For mixers of larger capacities, this minimum shall be increased 15 seconds for each cubic yard or fraction thereof-additional capacity. Mixing time shall be measured from the time all cement and aggregates are in the drum.

The batch shall be so charged into the mixer that some water will enter in advance of cement and aggregate, all water shall be in the drum by the end of the first one-fourth of the specified time.

When the concrete is mixed in a truck mixer loaded to its rated capacity, the number of revolutions of the drum or blades at mixing speed shall not be less than 50 nor more than 100. If the volume of the batch is greater than the rated capacity, but not greater than that guaranteed by the manufacturer, the number of revolutions of the drum or blades at mixing speed shall not be less than 70 nor more than 100. All revolutions after 100 shall be at agitating speed. When a truck mixer is used for the complete mixing of the concrete, the mixing operation shall begin within 30 minutes after the cement has been intermingled with the aggregates. Concrete batches, which arrive too dry, and already contain the maximum allowable mixing water, or batches, which arrive too wet, will be rejected.

## **TRANSPORTATION AND PLACING**

Before beginning a run of concrete, the condition of mixing and handling equipment, forms, which are to receive concrete and the steel reinforcement, shall receive the approval of the ENGINEER.

Concrete shall be handled from mixer to the place of final deposit as rapidly as possible by methods, which prevent the separation or loss of ingredients. It shall be deposited in the forms as neatly as practicable in its final position. The surface of concrete during placing shall be maintained as nearly level as practicable.

During and immediately after placing, concrete shall be thoroughly compacted by means of power driven vibrators, operating at a frequency of not less than 3,200 pulsations per minute, and other suitable tools to produce a concrete of maximum density. Sufficient vibrators and other suitable tools shall be provided to accomplish the proper placement of the concrete to the satisfaction of the ENGINEER.

Special attention is hereby directed to the number of and efficiency of puddles and spaders. The CONTRACTOR shall provide men for this work in sufficient numbers to accomplish the proper compacting of the fresh concrete to the satisfaction of the ENGINEER.

The concrete shall be well compacted and thoroughly worked around the reinforcing steel and into all corners and angles of the forms and around all embedded structures. Where rodding and spading of concrete is difficult, due to thin sections of inaccessible portions, the compacting shall be assisted by hammering the forms opposite the freshly deposited concrete so carried on as not to damage the form surface.

Concrete shall be deposited continuously until the unit of operation, as approved by the ENGINEER, is completed. Concrete shall not be placed in water unless written permission is obtained from the ENGINEER.

No re-tempering of concrete will be permitted.

Before depositing new concrete on or against old concrete, which has set, the forms shall be re-tightened; the surface of the set concrete shall be cleaned of all foreign matter and laitance and saturated with water. The old surface shall be flushed with neat cement grout or with a mortar composed of cement and sand in the same proportions as required for the concrete in contiguous portions of the work, deposited in a layer at least one inch thick and the new concrete shall be deposited thereon before the grout or mortar has reached its initial set.

**Cold Weather:** No concrete shall be placed when the surrounding atmospheric temperatures are below 32° F, nor when the concrete is likely to be subjected to freezing temperature before final set has occurred without the consent of the ENGINEER, and then only under his direction and with suitable means provided for heating materials so that the temperature of the concrete when placed shall not be less than 50° F. nor more than 80° F. Concrete shall be maintained at a temperature of at least 50° F. for at least 72 hours after placing by suitable protection and heating devices.

## **JOINTS**

**Construction Joints:** Horizontal and vertical construction joints in the concrete shall be made only where shown on the plans or where approved by the ENGINEER. When construction joints are not shown on the plans, the ENGINEER shall approve the plans on which a day's work is to terminate before depositing of concrete begins. Such joints shall be perpendicular to the lines of principal stress and in regions of small shear and in general shall be so designed and located to least impair the strength and appearance of the structure. Joints in columns shall be made at the under side of beams or haunches. At least two hours shall elapse after depositing column concrete before placing concrete in beams or slabs. Construction joints in floors shall be located near the middle of span and shall be at right angles to the finished concrete surface.

Horizontal joints will not be permitted in girders, beams, or slabs. Slabs acting with beams and girders shall be deposited continuously with them unless otherwise shown on the plans or approved by the ENGINEER.

In order to allow for shrinkage, concrete shall not be placed against the second side of construction joints for at least 12 hours after that on the first side has been placed.

Construction joints in water-bearing walls shall be watertight and shall be made as follows:

- A. Unless otherwise specified on the plans, horizontal joints shall be constructed by forming a keyway in the lower portion of the concrete before concrete has hardened. In general, keyways shall have an area equal to approximately 1/3 the cross-section area of the joint, but shall be not less than 2" deep and 4" wide. In the keyway shall be placed #12 gauge galvanized steel water stops 5" wide or PVC whichever is shown on the drawings. These strips shall be embedded 2" in the concrete before it has hardened. Joints where steel strips come together shall be lapped at least 4"; PVC shall be bonded. Before placing upper concrete, lower concrete shall be treated as specified above for bonding new to old concrete.
- B. Unless otherwise specified on the plans, vertical joints shall be made with 20 oz. copper or PVC water stops of a design approved by the ENGINEER and as shown on the drawings.

On all exposed faces, the lines of horizontal or vertical construction joints shall be made truly straight. For horizontal joints, a temporary straight edge shall be tacked on the inside of the form so that its bottom edge is on the line of the joints.

All beams, rectangular section columns, and exposed concrete corners shall be finished with beveled edges.

**Expansion Joints:** All expansion joints will be constructed where and as shown on the plans. Expansion joint material shall be securely held in place during placing and finishing of the concrete.

## **FORMS**

**Construction:** The form material and the design of the forms shall be adapted to the structure and the kind of surface required. For all faces exposed to continuous view, the surfaces of the forms next to the concrete shall be plywood or steel. The forms shall be substantially built, secure to prevent movement or deflection during concreting, and tight to prevent leakage of mortar. They shall be sufficiently strong and braced to resist the pressures to which they are subjected during placing of concrete and remain in straight, true alignment. Temporary openings shall be provided in wall, pier, and column forms to permit cleaning and inspection.

Form ties shall be used of a type, which will insure a tight, impervious wall, free from holes. On exposed faces, wall ties shall be of a type, which break off about 1/4" back of the wall surfaces when forms are stripped and which can be neatly pointed. Wire ties will not be permitted on exposed work. The ENGINEER shall approve the design of form ties.

**Removal:** Forms shall be removed in such manner as will prevent injury to the concrete and insure the complete safety of the structure. Before the removal of forms, the concrete shall be carefully inspected. No exact time for the removal of forms can be specified because of the varying character of the work and other controlling conditions, but no forms shall be stuck without the consent of the ENGINEER. In no case shall the supporting forms or shoring be removed until the members have acquired sufficient strength to support safely their weight and the load thereon. Forms shall be thoroughly cleaned and oiled before being used again.

## **EMBEDDED ITEMS**

All metal parts to be embedded in concrete shall be accurately and securely fastened in position as indicated on the drawings or as approved by the ENGINEER before the concrete is placed. Such embedded items shall be thoroughly clean and free from rust, scale, oil or other foreign matter. Care shall be exercised during placing and compacting concrete that embedded items are not moved from their proper position.

## **FINISHING**

**Walls, Beams, Girders, and Columns:** Concrete surfaces exposed to continuous view in the finished structure such as the inside of buildings and the outside of structures above grade, shall be poured against smooth, tight forms. If wood forms are used, they shall be either built of plywood or lined with plywood so placed as to make the fewest possible joints. Such necessary joints shall be inconspicuous, regular and shall conform to the lines of the structures. During pouring of concrete, the exposed faces shall be made smooth by thrusting a spade or suitable tool between the form and the concrete to force back the coarse aggregate from the exposed face. Face forms shall be removed as soon as practicable and all fins and projections shall be removed. Voids and damaged places shall immediately be saturated with water and filled with a mortar of the same composition as that in the concrete mixture and brought even with the surface by means of a wood float.

The entire surface shall then be rubbed with a carborundum brick or other abrasive until even and smooth and of uniform appearance, as determined by the ENGINEER, without applying any cement or other coating. In cases where it is impracticable to remove forms before the concrete has fully hardened, the exposed faces may be brushed with a neat cement grout and immediately rubbed with the carborundum brick to a uniform appearance.

Faces not continuously exposed to view in the finished work such as the inside of water reservoirs or the outside of structures below grade shall be treated as for exposed faces except that they need not be rubbed and forms need not be lined with plywood. Inside faces of covered basins and clear wells: reservoirs, filters below and line and open tanks below flow lines shall be classed as unexposed.

**Slabs and Floors:** Surfaces not subject to wear and not in contact with liquids shall be screeded and smoothed with a wood float.

Surfaces in contact with liquids and other top surfaces subject to wear, shall be screeded smooth, and after drying, but before reaching a final set, shall be trowled to a smooth, dense finish with a steel trowel. Excess mixing water and over-trowling shall be avoided.

**Floor Hardener:** The surface of concrete stair treads and concrete floor slabs within buildings other than floors of liquid retaining basins; that is, all floors which will be subject to pedestrian or vehicular traffic in normal operation shall be treated to harden and dust proof the surface. This may be accomplished by the use of a liquid chemical concrete hardener, applied in three (3) applications in accordance with the manufacturer's directions. The ENGINEER shall approve use of other like materials for this purpose.

**Footings:** That portion of the upper surface of footings on which walls are to be built shall be left rough to insure proper bond with the superimposed concrete. The balance of the footer top surface shall be smoothed with a screed, but not float finished.

## **CURING**

All concrete shall be thoroughly protected from rapid drying and must be adequately cured.

Provisions shall be made for maintaining concrete in a moist condition for a period of at least 7 days after the placement of the concrete. For concrete made with high early strength cement, moist curing shall be provided for at least the first three- (3) days.

The methods of curing used shall be approved by the ENGINEER and may include:

- (a) continuous mechanical application of water,
- (b) saturated cotton mats or burlap,
- (c) saturated straw,
- (d) heavy kraft paper or,
- (e) an approved waterproof membrane.

On all slabs a preliminary curing period of at least 24 hours duration under saturated cotton mats or two layers of saturated burlap will be mandatory. At the expiration of this preliminary curing period, curing shall be continued by any of the methods and for the periods specified above.

## **TESTS ON CONCRETE**

During the progress of the work, the CONTRACTOR under supervision of the ENGINEER shall prepare test specimens. Tests shall be made in accordance with the "Standard Method of Making and Curing Concrete Compression and Flexure Test Specimens in the Field" (A.S.T.M. C-31). Each test shall be made on one laboratory control specimen and one field control specimen.

There shall be at least one test for each class of concrete places on any one-day and at least one test for each 250 cubic yards of concrete or fraction thereof in the job.

The standard age of test shall be 28 days, but 7-day tests may be used provided that the relation between the 7 and 28-day strengths of the concrete is established by test for the materials and proportions used.

In all cases where the average strength of the laboratory control cylinders shown by these tests for any portion of the structures falls below the minimum ultimate compressive strengths called for in Table I (a), the ENGINEER shall have the right to order, (1) a change in the mix or, (2) a change in the water content, or (3) additional cement at no additional cost to the OWNER for the remaining portion of the structure. In cases where the average strength of the cylinders cured on the job falls below the required strength, the ENGINEER shall have the right to require load tests made on the portions of the structure so affected or cores drilled and tested on portions where load tests are not feasible.

The cost of making test cylinders in the field and the testing of cylinders by a testing laboratory approved by the ENGINEER shall be borne by the CONTRACTOR.

## **8.2 GROUTING**

Material: Grout shall be non-shrink, non-metallic, non-staining, capable of developing a minimum compressive strength of 9,000 pounds per square inch at 28 days, when tested in 2 inch cubes. Grout shall be free of any metal, plastic, gypsum, chemicals, and guaranteed not to shrink below its original placement volume at any time.

### Installation

- A. Surface Preparation: All areas to be grouted shall be clean, free of all oils, grease, laitance, loose particles and foreign materials. All concrete to be grouted shall be thoroughly wetted leaving no puddles prior to grouting.
- B. Placement: Non-shrink grout shall be mixed and placed in strict accordance with the manufacturer's instructions. All voids and spaces shall be solidly filled, excess grout trimmed and the surface finished to match adjoining surfaces or as directed. A surface temperature of not less than 50 degrees Fahrenheit shall be maintained for seven consecutive days after placing the grout and the grout kept wetted for three consecutive days after placing.
- C. Items to be Grouted:
  - 1. Equipment
  - 2. Box Outs
  - 3. Base Plates
  - 4. Leveling Plates
  - 5. Closing of opening in concrete work
  - 6. Railings
  - 7. As required by the ENGINEER

Manufacturers: Non-shrink grout shall be "Five - Star Grout" by U.S. Grout Corporation, "F-100" by Sauereisen Cement Company, "SonogROUT" by Sonneborn Building Products, or equal.

## 8.3 CONCRETE REINFORCING

### Material:

A. Metal bars: A-11 metal bar reinforcement shall be deformed and shall conform to the requirements of ASTM A615, Grade 40 or Grade 60, "Standard Specification for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement" or to ASTM A616, Grade 50, "Standard Specification for Rail-Steel Deformed and Plain Bars for Concrete Reinforcement."

B. Cold Drawn Wire: All cold drawn wire reinforcement shall conform to the requirements of ASTM A82, "Standard Specification for Cold-Drawn Steel Wire for Concrete Reinforcement."

C. Welded Wire Fabric: All welded wire fabric reinforcement shall conform to ASTM A185, "Standard Specification for Welded Steel Wire Fabric for Concrete Reinforcement."

D. Tests: Provide certified mill test reports when requested.

Approval Drawings: Shop drawings for all work in this section shall be presented to the ENGINEER to assure that the reinforcement conforms to the size, spacing and shape shown on the plans and as specified herein.

### Design and Fabrication:

#### A. Design:

1. Design: All reinforced concrete members have been designed on the basis of the "Working Stress Design Method."
2. Substitutions: No changes in the size, spacing, or arrangement of any reinforcement shall be made, in any structure, without the written approval of the ENGINEER.

#### B. Fabrication:

1. Detailing: Approval drawings and fabrication of all reinforcement, unless otherwise noted, shall conform to the American Concrete Institute (ACI) 315, "Manual of Standard Practice for Detailing Reinforced Concrete Structures."
2. Splices: All splices shall be lap splices. Splice locations not shown on the plans shall be approved by the ENGINEER. The minimum lap, unless otherwise noted on the plans, shall be as follows:
  - a. Metal bar reinforcement, 30 bar diameters but not less than 12 inches.
  - b. Cold drawn wire reinforcement, 30 bar diameters but not less than 12 inches.
  - c. Welded wire fabric, 6 inches.

### Installations:

A. Handling: Care shall be exercised to avoid damage to reinforcement during loading, unloading, storage, and installation. The ENGINEER will inspect all reinforcement and any damaged material that cannot be satisfactorily repaired on the site shall be rejected and removed from the site. Rejected material shall be replaced with material acceptable to the ENGINEER.

B. Accessories: Provide and install all accessories in accordance with the recommendations of ACI 315. All metal accessories at points of exposure shall be galvanized or stainless steel. Reinforcement accessories for slabs on grade may be solid concrete brick.

C. Surface Condition: Reinforcement at the times concrete is placed shall be free from mud and oil and shall be reasonably free from rust, scale or coatings of any character which would tend to reduce or destroy the bond.

D. Placing: Reinforcement shall be accurately placed and adequately supported before concrete is placed, and shall be secured against displacement within permitted tolerances and spacing as outlined in Chapter 7 of ACI 318, "Building Code Requirements for Reinforced Concrete."

E. Concrete Protection: The minimum concrete cover, unless otherwise shown on the plans, shall be as follows:

1. Metal Bars and Cold Drawn Wire:

- a. Main reinforcing bars in all beams, columns, piers, pilasters, and walls, 2 inches.
- b. Reinforcing in slabs, other than foundation slabs, top and bottom exposed to earth or water, 2 inches.
- c. Reinforcing in slabs, other than foundation slabs, top and bottom, not exposed to earth or water, 1 inch.
- d. Reinforcing in bottom of footings and foundation slabs cast against and permanently exposed to earth, 3 inches.
- e. Reinforcing in top of all footings and foundation slabs, 2 inches.
- f. Beam stirrups and column ties, 1 1/2 inches.

2. Welded Wire Fabric: Same as above.

## 8.4 CLASS FS CONCRETE

The following class of rigid replacement concrete as indicated below shall be used as per O.D.O.T. Item 499:

Class FS - This mixture is fast-setting Portland cement concrete for accelerated setting and strength development. The minimum cement content shall be 900 pounds per cubic yard and the maximum water cement ratio shall be 0.40. The rigid replacement may be opened to traffic after four (4) hours provided test beams have attained a modulus of rupture of 400 psi.

The concrete shall be kept plastic by means of a set-retarding admixture until the surface has been textured. The set-retarding admixture shall be used in accordance with the manufacturer's recommendations and the Engineer's instructions. Calcium chloride shall then be added and mixed with each batch of concrete just prior to placement.

If Type II (94-97 percent purity) calcium chloride is used, the addition rate shall be 1.6 percent by weight of the cement. Type I (77-80 percent purity) calcium chloride may be used at a rate of 2.0 percent by weight of the cement. When calcium chloride in a water solution is used the water used shall be considered, as part of the concrete mixing water and appropriate adjustments shall be made for its inclusion in the total concrete mixture.

Other approved accelerating admixture may be used if approved by the ENGINEER and used at the rate recommended by the manufacturer provided it will produce the required strength in the allotted time.

Immediately after the curing compound has been applied, Class FS repairs shall be covered with polyethylene film and further covered with insulation board. The insulation board shall be Class F as specified in ASTM C-208. The insulation board shall be wrapped in plastic film to protect it from rain and shall be placed tight against the surrounding concrete and weighted down to protect the fresh concrete from the weather.



PROPORTIONING AND AGGREGATE SIZE - The proportioning of the concrete materials to meet the requirements of each class of rigid replacement concrete specified shall be the responsibility of the CONTRACTOR. The coarse aggregate may be any one of the following sizes: No. 57, No. 6, No. 67, or No. 8. When No. 8 size is used, the entrained air content shall be 8 percent + 2. Otherwise, the entrained air content shall be 6 percent + 2.

APPROVAL OF MIX DESIGN - The O.D.O.T. Engineer shall approve the concrete mix design based on the CONTRACTOR'S submitted proportions and the foregoing information. Submittal by the CONTRACTOR shall be made in sufficient time to allow approval of materials and mix design prior to placing concrete.

## **8.5 LOW STRENGTH MORTAR-BACKFILL MATERIAL**

### Description:

This work shall consist of the placement of a flowable low strength mortar for backfill over conduits or at other locations specified on the plans. The work shall be in accordance with C.O.M. LSM-185 unless otherwise specified herein.

### Materials:

Materials shall be:

- A. Cement O.D.O.T. 701.01 or 704.04
- B. Fly Ash Source approved by Engineer

C. Fine aggregate shall be natural sand consisting of mineral aggregate particles. The gradation of the sand shall be as follows:

<u>Sieve Size</u>	<u>Percent Passing</u>
3/4"	100
200	0-10

It is intended that the sand be fine enough to stay in suspension in the mixture to the extent required for proper flow. The Engineer reserves the right to reject the sand if a flowable mixture cannot be produced.

### Mortar Mix Proportioning:

Initial trial mixture shall be as follows:

#### Quantity of Dry Materials Per Cubic Yard

Cement	185 lbs.
Fly Ash	0 lbs.
Sand (SSD)*	2485 lbs.
Water	434 lbs.
Entrained Air	15%
Slump	8"

\*Saturated Surface - dry

These quantities of materials are expected to yield approximately one (1) cubic yard of mortar of the proper consistency. Adjustments of the proportions may be made providing the total absolute volume of the materials is maintained.

Trial Batch:

To expedite consolidation of the mortar, it will be necessary for bleed water to appear on the surface immediately after the mortar is struck off. A delay in bleeding indicates there are too many fines in the mixture, so the fly ash quantity shall be reduced in increments of 50 lbs. until the mixture is bleeding freely. Approximately 60 lbs. of sand shall be added to replace each 50 lbs. of fly ash to maintain the original yield.

Fluidity of the mortar mix shall be measured by the Corps of Engineer's flow cone method according to CRD-C661. Prior to filling the flow cone with mortar the mixture shall be passed through a 1/4-inch screen. The time of efflux shall be approximately 12 seconds.

The CONTRACTOR, prior to full scale placement of the mortar, shall make one or more trial batches of mortar not less than one (1) cubic yard in volume hauled to the job site and shall cast one or more test samples equivalent to the approximate dimensions of the trench to be backfilled. The samples may be placed in another section of trench, not under a paved area, and approved by the Engineer or cast in a form. The time required to support pavement replacement should be determined from these tests.

The CONTRACTOR shall provide sufficient mixing capacity, mixers and/or transport vehicles to permit the mortar to be placed without interruption.

The CONTRACTOR shall place the flowable mortar by any reasonable means into the space to be filled. The mortar shall be brought up uniformly to the fill line shown on the plans or as directed by the Engineer. The flowable mortar shall be immediately leveled and the CONTRACTOR shall drain or remove the bleed water as it appears on the surface.

## **SECTION IX**

### *Miscellaneous*

#### **9.1 PAVEMENT, DRIVE AND WALK REPLACEMENT**

The CONTRACTOR/OWNER shall provide all labor, tools, material and equipment to replace the pavement, drives and walks that have been damaged or disturbed during the course of the work, all as specified herein or as directed by the ENGINEER.

During the entire period of construction of the project all streets, drives and walks shall be kept in usable and safe condition for public use. Before final acceptance, and after trench settlement has been provided to the satisfaction of the ENGINEER, pavement, drives and walks designated by the ENGINEER shall be re-paved with the type of pavement replacement specified herein.

Where necessary to disturb the existing pavement, the pavement will be line cut and the edges of face of the old pavement or base shall be left vertical. Ragged edges shall be trimmed so as to provide a substantially straight-line juncture between old and new surfaces.

If the pavement becomes damaged or destroyed outside the limits of the trench, it shall be replaced as specified by the ENGINEER.

The pavement replacement shall be so placed as to conform in grade with the existing pavement, drives or sidewalks.

The type of pavement, drives and walks used for replacement shall be as shown on Standard Detail STR-05.1 in accordance with the latest Construction and Material Specifications, State of Ohio, Department of Transportation.

Cold mix shall be applied to all pavements disturbed during construction while the backfill is given a chance to settle or until final paving can be accomplished at the discretion of the ENGINEER. Afterwards, the cold mix shall be removed and the pavement replaced as specified.

#### **9.2 GRANULAR BACKFILL**

Trenches shall be backfilled with granular material where indicated on the plans or as directed by the ENGINEER.

Granular material may be gravel or crushed stone meeting the requirements of Section 304 (as approved by the ENGINEER) State of Ohio, Department of Transportation, Construction and Material Specifications, or other well graded granular material approved by the ENGINEER.

The material shall be placed in layers of approximately six- (6) inches in thickness and compacted to the satisfaction of the ENGINEER in accordance with State of Ohio, ODOT Construction and Material Specifications, Section 304.05. It may be compacted with water if satisfactory drainage is provided for the free water. If in pavement, driveway or berm, the top eight- (8) inches of granular material shall be suitable for temporary paving material. If in lawn, the top four- (4) inches shall be topsoil.

If the CONTRACTOR is required to excavate below pipe grade, such as in rock excavation or to obtain a stable foundation for the pipe, the granular material required to restore the grade shall be as herein specified, or as approved by the SANITARY ENGINEER.

### 9.3 PAINTING

General: The CONTRACTOR'S attention is directed to the Concrete Specifications and referenced to the "rubbing" requirements on exposed interior concrete surfaces. In lieu of this requirement, the CONTRACTOR may elect to paint all exposed interior concrete surfaces as specified herein. Prior to painting all fins and projections shall be removed and voids, damaged places and form tie holes filled with mortar of the same composition as the concrete mixture. Remove hardware, accessories, plates, lighting, fixtures, etc., prior to painting. Remove doors where necessary to paint this action shall be replaced.

Extent of the Work: It is the intent of this specification that all piping, equipment, doors, railings, structural steel, metal, wood, pre-cast concrete roof slabs, concrete block, which are exposed either on the interior or exterior of the structures shall be painted, unless noted otherwise.

Field painting of factory finished item will not be required.

No galvanized, brass, bronze, aluminum or stainless steel items shall be painted, unless noted otherwise.

All structural steel and ironwork shall receive a shop coat as specified herein or under its specific section.

Spraying will be permitted only with the approval of the ENGINEER.

The manufacturer shall in accordance with the practices and recommendations set the application of the protective coatings forth.

All wood, except redwood and pressure treated shall be primed with white lead and linseed oil before delivery to the building and stored in a dry place until set. Priming shall include back, sides, top and bottom of all portions inaccessible after setting. All field cuts of painted lumber shall be touched-up.

On all woodwork which are to receive a priming coat, the knots and sap and pitch streaks shall be treated before the priming coat is applied. Exposed nail holes shall be properly puttied and rubbed down after priming coat has been applied.

The CONTRACTOR shall paint all exposed pipes, valves, stands, stems, machinery bases and equipment furnished or set in place by him. Cast iron pipe shall receive three coats of paint of a nature such that the paint will dry and the factory coating will not "strike through." Where machinery or equipment is finish painted before delivery, in a manner satisfactory to the ENGINEER, field painting may be omitted at the express permission of the ENGINEER.

Storage: All materials shall be stored in a single place approved by the ENGINEER. Such storage area shall be kept clean and neat at all times. Keep area ventilated.

All clean and oily rags shall be kept in separate metal containers with tight fitting covers. At the completion of each day's work, all oily rags shall be gathered and stored in the approved container.

Protection and Cleaning: CONTRACTOR shall protect all existing areas from damage by equipment, materials, spattering, etc. Particular care shall be taken to prevent staining of concrete floors. All spattering, drippings, etc. shall be removed immediately.

All debris, wastes, empty cans, etc. shall be removed from the site. None shall be allowed to accumulate.

Workmanship and Base Preparation: Prior to painting, the CONTRACTOR shall correct all blemishes, remove all grease, dirt and rust, sand all glossy surfaces, remove all loose and peeling paint, feather edge all chips and peeled areas by sanding.

If any surface to be finished cannot be put in proper condition, the painting contractor shall notify the ENGINEER immediately in writing or assume full responsibility for failure to do so and shall correct any unsatisfactory area.

All surfaces where called for or required to be sandblasted, shall be cleaned by sandblasting to a near white metal in accordance with the Steel Structures Painting Council Specification SSPC-SP-10 with a surface profile of not more than 2 miles and painted as specified.

Application, drying time between coats, mixing, etc., shall be in strict accordance with the manufacturer's recommendations.

Materials: The CONTRACTOR may submit for approval "Ready Mixed" paints, manufactured by reputable firms. CONTRACTOR shall submit for approval a list of brands he intends to use.

Color Coding and Banding: All inside piping shall be painted and marked with the following color code, bands, or as approved by the ENGINEER. The following schedule shall be used as a guide only and the OWNER may, at his discretion, change any color or color combination.

Banding tape, where called for, shall be 2 1/4 inches wide, self-sticking as manufactured by the W.H. Brady Co., Milwaukee, Wisconsin, Seton Corp., New Haven, Connecticut or equal. Banding shall be spaced as directed by the ENGINEER, but not greater than 10 feet o.c.

PAINTING SCHEDULE

To establish a standard of quality, the products of Koppers Company, Newark, New Jersey are set forth, however, Prufcoat, Cleveland, Ohio; Tnemec, North Kansas City, Missouri; Tropical, Cleveland, Ohio; Mobile, Kankakee, Illinois; Porter, Louisville, Kentucky; Degracon, Rockford, Illinois; Sherwin-Williams, Cleveland, Ohio, or equal may be used.

<b>Surface</b>	<b>Number Of Coats</b>	<b>Dry Mill Thickness Each Coat</b>	<b>Make and Type Koppers</b>
Concrete, (See Section 3A)	1 Primer 2 Finish	2 2	Dampfoil Surface Emulsion Glamorglaze
Concrete Block, Only, except Garage	1 Primer 2 Finish	2 2	Dampfoil Surface Emulsion Glamorglaze
Nonsubmerged Ferrous Metals, Equipment Metal Doors & Frames	1 Shop 1 Touch-up 1 Intermediate 1 Finish	2 2 2 2	#622 #622 Glamortex Glamortex
Submerged Equipment & Ferrous Metals	1 Shop 1 Touch-up 2 Finish	2 2 10	#626 #626 Coal Tar Epoxy

Pipe, Except Exhaust System or Submerged	1 Shop 1 Touch-up 1 Finish		#621 #621 Glamortex
Pipe, Submerged	2 Finish	10	Bitumastic 300 (Coal Tar Epoxy)
Pipe Covering, except Exhaust system	1 Primer 2 Finish	2 2	#622 Glamortex
Exhaust Pipe system	2 Finish	2	Hi-Heat Gray
Wood Ceiling, except Garage			Stain as directed
Siding			Prefinished
Exposed Wood, Other Than prefinished and Garage	2 Coats		Stain as directed

**Banding:** The following piping shall be painted and/or marked with the following color codes, bands, or as directed by the ENGINEER.

Cold Water (Potable)	Blue
Floor Drains	Black
Raw Sewage	Gray
Chemical	As directed
Other	As directed

**Pipe Marking:** All plant piping not color coded or banded shall be stencil marked with the function of the pipe.

Provide directional arrows for the flow on all pipes as and where directed.

All markings shall be placed between all bends and not more than 5'-0" c/c on straight runs or as directed

#### **9.4 MISCELLANEOUS METAL**

**General:** All steel shall be either open hearth or Bessemer process and shall meet the requirements of the Standard Specifications for Structural Steel for Bridges and Building, ASTM designation A36.

All cast iron used in connection with structural work shall meet the requirements of the Standard Specifications for Gray Iron Castings of the ASTM designation A48.

In general, all steelwork is to be fabricated to meet the requirements applicable to this work of the Standard Specifications of the American Institute of Steel Construction.

Aluminum alloys are specified herein under the different types of shapes required. All aluminum in contact with concrete or dissimilar metals shall be isolated from the same by coating the contact surfaces with bituminous material.

Steel and wrought iron shall be well formed to shape and size, with sharp lines or angles. Shearing and punching shall leave clean, true lines and surfaces. Weld or rivet permanent connections. Do not use screws or bolts where they can be avoided; where used, heads shall be countersunk, screwed up tight and threads nicked to prevent loosening. Curved work shall be evenly sprung.

Castings shall be sound and free from warp, holes and other defects that impair their strength of appearance. Exposed surfaces shall have a smooth finish and sharp, well-defined lines and arises. Machined joints, where required, shall be milled to a close fit. Provide necessary rabbets, lugs and brackets so that work can be assembled in neat and substantial manner.

Fastenings shall be concealed where practicable. Thickness of metal, and details of assembly and supports shall give ample strength and stiffness. Joints exposed to weather shall be formed to exclude water. Provide holes and connections for the work of other trades.

All ironwork, steel and aluminum work shall be of high grade and good workmanship.

Where no details are indicated, it is expected that the CONTRACTOR will submit details drawn in a workmanlike manner in accord with the spirit of the design, for approval. Measurements shall be taken on the job to insure proper fit.

Painting and Protective Coating: All ferrous metal shall be properly cleaned and given one shop coat of rust resisting paint. Anchors that are built into masonry or concrete shall be coated with asphalt paint unless specified to be galvanized. Where hot-dip galvanized or zinc-coated metal is required it shall not be shop primed unless specifically called for but all abraded places and welding shall be touched up with aluminum paint. Where hot-dip galvanizing or hot-zinc-coating is specified, it shall be done in accordance with the Standard Specifications of the American Hot-Dip Galvanizers Association.

All steelwork not specified to be hot-dip galvanized, is to receive a shop coat of paint, before shipment to the job. After setting, all exposed steelwork is to be given additional paint. All painting shall be as specified under "Painting".

Structural Steel and Aluminum Shapes: Provide all structural steel and aluminum as shown on the drawings or as required to complete all work. All fabricating details, anchors and connection bearing plates, etc., shall be standard unless otherwise noted. Shop and placing drawings shall be submitted to the ENGINEER for approval prior to fabrication.

Aluminum Stop Plates, and Guides: All aluminum stop plates, and guides shall be 5052-H36 or 6061-T6 alloy, of the sizes and shapes shown on the drawings.

Aluminum Grating: Floor grating shall be of rectangular pressure locked type properly supported by ample frames anchored into concrete. Grating shall be of such construction as to have a uniform load of 250# per square foot with a deflection of less than 1/160 of the span. Bearing bars shall not be less than 3/16" thick and a minimum of 1 1/4," in depth. All openings and edges shall be banded. All gratings shall be of aluminum.

Where aluminum gratings are used they shall be supported by aluminum angles securely anchored to the concrete. Where angle support extends across an opening the angle shall be supplemented with a 3" aluminum channel.

## 9.5 BRICK MASONRY

Grade and Type of Brick: The type, color and texture of the brick will be selected by the ENGINEER from samples submitted by the CONTRACTOR. No brick shall be ordered until samples have been approved.

All exterior brick shall be first quality, hard-burned, Grade A, conforming to ASTM Specification C216, Grade SW, Type FBX or FBS.

Interior brick shall be first quality, hard-burned, Grade A, conforming to ASTM Specification C62, Grade MW, unless noted otherwise.

Storage: The CONTRACTOR shall provide adequate and satisfactory "off ground" storage facilities and shall protect the brick from the weather. Cost of storage and protection shall be included in handling and placing costs.

Method of Laying and Bond. Prior to starting the masonry work the foundation or "bed" shall be checked for level and line. All openings shall be accurately located both in plan and elevation. All intersecting partitions or columns shall be located together with major openings for pipe and ventilators. Irregularities in line and grade shall be noted and corrected. Coursing, both vertical and horizontal, shall be determined from the above and the lead corners laid up accordingly. No exposed brick under 4" in length shall be used.

Masonry shall be isolated from concrete with a coat of Bitumastic paint or a layer of 15 lb. unperforated felt, and as shown on the drawings.

Brick shall be laid in a common bond with a header course every 6th course, unless noted otherwise. Brick shall be reinforced and tied with "truss-type" reinforcing every third course, for three consecutive courses above and below all openings. Reinforcing shall extend a minimum of 2'-0" beyond each side of the opening.

Brick shall be laid in a full-unfurrowed bed, shoved home to completely fill the head joint. Parge the face of all back-up masonry with mortar and fill all joints and voids with mortar so that all walls shall be of solid construction except for masonry cores, expansion joints or where shown otherwise.

All face brick laid in the wall shall be free from chipped corners or edges and shall be reasonably straight and true. Discolored or chipped bricks shall be removed from the wall.

Care shall be exercised during laying operations to protect the finished masonry and floors from mortar stains, drippings and chipping.

In warm weather masonry units tending to absorb moisture from the mortar too rapidly shall be thoroughly wetted before laying. During freezing weather all brick and mortar materials shall be protected from the elements and kept dry until laid. No frozen material will be permitted in the mortar. After laying, all masonry work shall be protected from freezing during cold weather not less than 48 hours. As walls are constructed, the open top and ends are to be protected at the close of each working day and kept dry by covering with tarpaulins weighted down and overhanging the walls by a minimum of 2'-0". No masonry work shall be accomplished during inclement weather without the ENGINEER'S approval of proposed protective methods. Any and all masonry damaged by the elements shall be replaced to the satisfaction of the ENGINEER.

Mortar: The mortar for all masonry shall be composed of one part Portland cement, one part lime putty and five parts of sand. The lime putty shall be made by properly slaking a good quality lime. The quick lime shall be slaked at least three days before using. Water proofing mortar material as manufactured by the Master Builders Company of Cleveland, Ohio, Grace Construction Products or equal, shall be added to the mortar according to the manufacturer's directions.



Suitable arrangements shall be made for accurate measuring and thorough mixing of the ingredients to insure uniformity. Measurement shall be by volume. With the approval of the ENGINEER specially processed hydrates conforming to Type S for Hydrated Lime for Masonry Purposes may be used in lieu of lime putty.

Portland Cement - ASTM C-150 or C-175 for air entraining cement.

Lime - either hydrated lime conforming to ASTM Specification C-207 Type S and must be at least 92 percent hydrated, or quicklime conforming to ASTM C-5. Quicklime putty mixture shall be allowed to slake for 72 hours before using.

Sand - clean, natural colored and conforming to ASTM Specification C-144.

Brick Facing: Brick facing of concrete walls shall be mechanically tied to the concrete with dovetail ties 2'-0" o/c every third course.

Provide 1/4" copper bleed tubes 2'-0" o/c at the base of all brick as shown on the drawings.

Where shown, the outer wythe of brick shall be isolated from the concrete with a solid sheet of closed cell polyethylene.

Expansion Joint: Provide a self-expanding cork strip between brick wall and concrete where and as shown on the drawings. Expansion strip shall be recessed 1/2" from face of the brick to provide reglet for caulk

Chases And Openings: All chases and opening for other trades and/o contractors shall be built in as shown or indicated on the drawings as work progresses.

Patching: Patching of existing walls and closing of openings shall be as shown. All brick shall be keyed to the existing or stepped every course with all surfaces flush with the existing surface and all joints kept on line.

Pointing: Clean and point at the end of each working day all exposed masonry work including nail holes.

Where and when shown, existing brick shall be pointed. All cracks shall be cleaned of all existing mortar for the full depth of the face brick. All disintegrated joints shall be cut out to the full depth of the disintegration, all other joints shall be cut out to a minimum depth of 1". All cut joints shall be brushed and washed (under pressure) clean prior pointing.

Joints greater than 1" shall be stage-pointed. All joints shall be pointed to the full depth of the cut, tooled to match existing. Joints shall be kept wet while pointing.

Mortar shall be as specified above.

Clean-up: On completion of the work all masonry must be carefully cleaned down, removing all large particles of mortar with a putty knife or chisel. If acid is required for the removal of mortar stains (see note below), it shall be muriatic (hydrochloric) and not stronger than one volume of the commercial acid to nine volumes of water. Before the acid solution is applied, the surface should be thoroughly soaked with clear water, otherwise the mortar Stain may be drawn into the pores causing a permanent dulling of the rich natural masonry colors. The acid solution should be applied with a long-handled stiff fiber brush, with proper precautions as to covering of clothing, hands and arms to prevent burns. It should not be placed over an area greater than 15 to 20 square feet before the wall is again thoroughly washed down, or preferably hosed, with clear water immediately after cleaning. It is important to remove all trace of the acid before it attacks the mortar joint. All frames, trim, sills, or other installations adjacent to the masonry must be carefully protected against contact with the acid solution.

**Note: Whenever possible, smooth, light colored units should be scrubbed with warm water and soap powder in lieu of acid cleaning.**

Measurement: For final payment purposes the completed and accepted masonry work will be measured and the number of various brick units determined on a square foot of single wall basis (not including openings) as follows:

	<u>2 1/4" X 8"</u>
1/4 inch joints	7.0
3/8 inch joints	6.5

The above table indicates the number of units of various sizes and joints per square foot of single width of wall surfaces.

## 9.6 BLOCK MASONRY

Concrete Block: Concrete block shall be Grade A quality, thoroughly cured, and of the size shown on the plans, free from imperfections and of a physical quality satisfactory to the ENGINEER.

Concrete blocks shall be made from Portland Cement and the use of the following aggregates: Limestone sand or natural sand with gravel, crushed stone, or blast furnace slag. Blocks to be of the two or three core type, except as noted herein.

No overall dimension shall vary more than 3 percent over or under the specified dimension for any form of unit.

All units shall be sound and free from cracks or other defects that would interfere with the proper placing of the unit or impair the strength, permanence, or appearance of the structure. Corner block and fillets shall be provided as shown on the drawings.

The OWNER or his authorized representatives shall be accorded proper facilities to inspect and sample the units at the place of manufacture from the lots ready for delivery. At least ten days should be allowed for completion of the tests.

Physical Requirements: Hollow load bearing blocks shall meet the physical requirements set forth in the following table:

	Compressive Strength, Min. Psi (Average Gross Area)		Water Moisture Absorption Max., lb. per c.f	Content Maximum Percent
	Average of 5 Units	Individual unit	Average of 5 Units	Average of 5 Units
1 1/4 or over: Grade A	1,000	800	15	40
Under 1 1/4 and over 3/4	1,000	800	15	40

Method of Laying: All concrete block shall be laid in the best, neat, and workmanlike manner with plumb, even wall surfaces. All courses shall be laid level and all joints completely filled with mortar. Exterior joints shall be tooled. Interior finish surface joints shall be struck smooth and even with the wall surface or tooled at the option of the OWNER. Exposed surfaces shall be free from broken, defective, or warped block. All exposed surfaces shall be kept clean and free from mortar splashes and discoloration. In warm weather, all concrete block shall be wetted before laying. In freezing weather, all concrete block and mortar materials shall be protected from the elements and kept dry until laid. No frozen material will be permitted in the mortar.

Block shall be mechanically tied to concrete with approved wall ties placed in the concrete as shown on the drawings.

All openings shall be accurately located in both plan and elevation. All majors intersecting partitions, walls, or columns shall be located together with major openings for pipes or ventilators. Irregularities in line or grade shall be noted and corrected if possible. From the above, the coursing, both vertical and horizontal, shall be determined and the lead corners laid up accordingly. Masonry shall be isolated from concrete "bed" with a coat of bitumastic paint or a layer of 15 lb. unperforated felt.

Care shall be exercised during laying operations to protect the finished masonry and floors from mortar stains, drippings, and chipping.

After laying, all masonry work shall be protected from freezing during cold weather for not less than 48 hours. Provisions shall be made to protect newly finished work from rain or weather elements. No masonry work shall be accomplished during inclement weather without the ENGINEER'S approval of proposed protective methods. Any masonry damaged by the elements shall be replaced at no additional cost.

Point up around all doors, windows, openings, nail holes, and elsewhere as required or directed.

Pre-cast Concrete Lintels: Pre-cast concrete lintels shall be furnished as and where shown on the drawings. Lintels shall be of the sizes shown, and shall match adjacent block in composition and texture. Lintels shall have a full 8-inch bearing at each end and be reinforced as shown on the drawings.

Mortar: The mortar for all masonry shall be composed of one part Portland Cement, one part lime putty, and five parts of sand. The lime putty shall be made by properly slaking a good quality quicklime. The quicklime shall be slaked at least three days before using. Waterproofing mortar shall be added to the mortar according to the manufacturer's directions. Suitable arrangements shall be made for accurate measuring and thorough mixing of the ingredients to insure uniformity. Measurement shall be by volume. With approval, Lime for Masonry Purposes may be used in lieu of lime putty.

Portland Cement - ASTM C-150 or C-175 for air entraining cement.

Lime - either hydrated lime conforming to ASTM Specification C-207 and must be at least 92 percent hydrated, or quicklime conforming to ASTM C-5. Quicklime putty mixture shall be allowed to slake for 72 hours before using.

Sand - clean, natural colored sand conforming to ASTM Specification C-144.

Masonry Reinforcing: All masonry walls shall be reinforced every other course vertically or every 16 inch o.c., and every course for three (3) consecutive courses above and below openings and extend 2'-0" each side of opening. Reinforcing shall be Truss type as manufactured by Dur-o-wal National, Inc., Lox-All, or equal.

Expansion Joints: Provide 1/2 inch closed cell polyethylene strips or self-expanding cork where shown on the drawings. Expansion strip shall be recessed 1/2 inch from the face of the block to provide a reglet for caulking.

Patching. Patching of existing walls and closing of openings shall be as shown. All block shall be keyed to every existing course with all surfaces flush with the existing surface and all joints kept on line.

Clean-up: On completion of the work, all masonry must be carefully cleaned down, removing all large particles of mortar with a putty knife or chisel and stiff brush ready and accepted for surface finish specified.

## 9.7 VALVES

Gate Valves: All hand-operated gate valves, three inches (3") and larger shall be iron body, double disc, parallel seats, bronze mounted conforming to the latest standard specifications of the American Water Works Association, unless otherwise noted on the plans or by separate page included herein. All valves 2 1/2" and under, shall be all bronze, of approved manufacture and suitable for the service required. All valves shall have openings through the body of the same circular area as that of the pipe to which they are attached.

All gate valves equipped with hand wheels shall be outside screw and yoke type. All gate valves not equipped with hand wheels shall be of the inside screw type with non-rising stem unless otherwise noted.

All hand-operated gate valves shall open by turning counterclockwise. The direction of opening shall be indicated by an arrow on hand wheels and on operating nuts.

Valves shall have flanged, mechanical joint, hub, or screw connections as required by the layout, shown on the drawings or called for in the valve list.

All submerged valves shall be furnished with "O" ring packing.

All gate valves shall be designed for a working pressure of 150 lbs. per square inch unless otherwise noted on the plans or in the valve schedule. The CONTRACTOR shall make all valves tight under their working pressures after they have been placed and before placed in operation. Any defective parts shall be replaced.

Check Valves. Check valves on pump discharge lines of 3" diameter and larger shall be of the non-slamming, externally balanced type. The seat ring shall be of bronze and back faced. The gate shall be mounted in a bronze gate ring and shall be hung from a solid bronze or malleable iron hinge with a solid bronze or stainless steel pin, connected in such a manner as to prevent gate rotation. The gate and all internal working parts shall be removable through a top cover.

The valve body shall be of cast iron construction and shall contain a bronze or stainless steel seat ring securely fastened within the valve body. The valve disc will contain a resilient-replaceable seat held in place by a bronze or stainless steel follower.

The valve shall normally be closed and shall open when the system pressure exceeds the pump discharge pressure by 10 percent. The valve shall close slowly when the system pressure returns to normal. An oil chamber shall be furnished externally that will effectively permit the valve to operate without any hammering action. The chamber shall be so arranged that the closing speed will be adjustable to meet the service requirements.

The opening pressure setting shall be factory set but adjustable in the field by adjustment of the spring tension.

Valve Boxes: All valves outside structures shall be provided with valve boxes. Valve boxes shall be of standard, adjustable, heavy pattern, cast iron extension type, of such length as is required.

Where valve boxes are installed in locations subject to traffic, they shall be supported so that no load can be transmitted from the valve box to the valve.

Floor Boxes: Floor boxes shall be designed for installation in concrete floors or slabs and be designed to support the extension stem and operating nut of the N.R.S. Valve.

Floor boxes shall be Clow Corp. No. F-5695, Mueller Co. or equal.

Operating Nuts: All operating nuts for all valves shall be 2" square.

Valve Wrenches: Valve wrench shall be of T-bar design and of sufficient strength and size to open and close valves properly. The quantity required shall be as specified in the Valve List.

Extension Stems: Extension stems shall be extra strong steel pipes or cold rolled steel and of sufficient strength and size to open and close valves properly.

Stem Guides: Stem guides shall be fully adjustable and made of high strength cast iron. Guide shall be bronze bushed where the extension stem passes through. Stem guides shall be Clow Corp. No. F-5660, Mueller Co. or equal.

Plug Valves: Valves shall be non-lubricated eccentric plug types. Valves shall be rated for 175 lb. W.O.G. and cast of semi-steel. Flanges shall meet A.S.A. Flange Specification. Valves shall have a full round port with an E.P.T. (Ethylene-Propylene Terpolyme) coated plug.

Lever operated type shall have one lever for each type. High head extension shall have operating nut; support brackets and tees wrench as specified. Provide floor stands and gear operators where indicated.

Valves shall Ballcentric type as manufactured by Homestead Valve Co., Dezurik Corp. or equal.

Sluice Gates: The frames shall be of the flange type with round or rectangular opening as shown in the valve schedule and shall have the back face machined for attaching to the wall thimble. The front face shall be machined for attaching of cast iron type guides or shall be provided with integrally cast guides to form grooves for slide tongues. Guides shall be of cast iron of the integral type as outlined above or shall be of the separate bolt on type attached with corrosion resistant fasteners. Guide grooves shall be machined on all contact faces.

The gate slide of disk shall be of one-piece construction, rectangular in shape with integral cast vertical and horizontal ribs. The slide shall be designed to operate under maximum specified seating or unseating head. Pads for side wedges and top and bottom wedges, where required, shall be integrally cast on the slide and machined to receive the adjustable wedges. All sluice gates shall be the rising stem type.

The seating surface shall be bronze. They should be mounted in dovetail slots and held in position without the use of fasteners. Seating face shall be machined.

Wall thimbles shall be of cast iron and of the depth specified or shown on the drawings.

All fasteners shall be of stainless steel and of ample section to safely withstand the force created by the operation.

All sluice gates shall be as manufactured by Armco, Rodney Hunt or equal.

Hydraulic Surge Relief Valve: The elbow sewage surge relief valve shall be of a 90-degree elbow configuration. Its function to minimize surges resulting from starting and stopping of pumps either normally or as the result of a power failure.

Air Release Valves: The CONTRACTOR shall furnish and install air release valves at locations as directed by the ENGINEER. The air release valves shall be installed as shown on the Automatic Air Release Valve Detail. The component parts of the air releases shall meet the following requirements:

**The valve will be the type that releases large amounts of air, gases, and vapor during the filling of the system and admits large amounts of air when the system drains to prevent vacuum damage to pipeline and accessories. The valve must release accumulated air from the system while the system operates under pressure while making an air pocket separation between the liquid and the sealing mechanism. The air release orifice will be integral to the air and vacuum orifice. All components of the valve must be of corrosion resistant materials. The valve must operate at a minimum pressure of 3 psi and a maximum of 230 psi. All metal shall be stainless steel. Valves will be ARI D Series or approved equal.**